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High responsivity and flexible deep-UV phototransistor based on Ta-doped β -Ga₂O₃

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Deep-ultraviolet (DUV) phototransistors have shown great potential applications in UV imaging, artificial intelligence, and wearable optoelectronics. Among a large number of wide bandgap semiconductors, the quasi-two-dimensional β -Ga₂O₃ is considered as an ideal candidate for DUV photodetector applications. Herein, we report a high responsivity (R) and fully flexible Ta-doped β -Ga₂O₃ DUV phototransistor which exhibits outstanding optoelectrical properties with a high R of 1.32×10^6 A/W, a large detectivity of 5.68×10^{14} Jones, a great photo-to-dark current ratio of $1.10 \times 10^{10}\%$, a high external quantum efficiency of $6.60 \times 10^8\%$, and an ultra-fast response time of ~ 3.50 ms. Besides, the flexible Ta-doped β -Ga₂O₃ device also displays high reliability and mechanical flexibility that can sustain well after over 1×10^4 bending cycles. Moreover, high-contrast imaging of UV light was obtained on the flexible DUV detector arrays, which can be efficiently trained and recognized by an artificial neural network. Our findings offer a perspective to develop wearable optoelectronics and UV imaging based on high-performance flexible β -Ga₂O₃ DUV phototransistors, providing an inspiration for the future work in artificial intelligence and bionic robot fields.

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INTRODUCTION

Deep-ultraviolet (DUV) photodetectors with an advantage of directly converting UV into an electrical signal have recently attracted much attention, which play a key role in the fields of UV imaging, secure communication, biological detection, military detection, etc.^{1–3}. Due to the outstanding characteristics of DUV photodetectors, such as high sensitivity, fast response speed, and low dark current^{4–7}, various wide bandgap semiconductors (AlN, ZnO, GaN, and Ga₂O₃) have been expanded to DUV fields^{8–11}. Typically, quasi-two-dimensional (2D) β -Ga₂O₃ is considered as an ideal candidate for DUV photodetector applications because of its suitable direct bandgap of ~ 4.90 eV, high breakdown electrical field of ~ 9 MV/cm, outstanding thermal stability, high adsorption coefficient, etc.^{12–14}. However, the current high-performance β -Ga₂O₃-based UV photodetectors are usually fabricated on rigid substrates, which limit their applications in many novel device concepts such as transparent, wearable, and portable fields¹⁵.

It is no doubt that photodetectors based on flexible substrates could meet the growing demands of next-generation optoelectronics with low manufacturing cost, better portability, and light-weight design. Unfortunately, little attention of recent reports has been paid on the flexible β -Ga₂O₃ DUV photodetectors to date. Sooyeoun et al. fabricated β -Ga₂O₃ photodiode with graphene electrodes based on polyethylene terephthalate substrate, exhibiting a photo-to-dark current ratio (PDCR) of $\sim 1 \times 10^6\%$ and a responsivity (R) of ~ 29.8 A/W¹⁶; Wang et al. reported flexible graphene/amorphous Ga₂O₃ van der Waals heterojunction with a PDCR of $\sim 1 \times 10^7\%$ and a R of ~ 22.75 A/W¹⁷; etc. While the performances of the presented flexible β -Ga₂O₃ DUV photodiodes, especially in terms of R , are not competitive with their rigid devices¹⁸. Many strategies have been recently proposed to

improve the performance of flexible β -Ga₂O₃ DUV photodetectors. On one hand, better than the reported photodiodes, the phototransistors, as one kind of three-terminal photodetectors, have showed a significant advantage of the intrinsic current modulation, high intrinsic gain, and low dark current, which have been considered as an alternative solution to further improve the performance of DUV photodetectors¹⁹. On the other hand, for the material itself, various affordable and high-quality growth techniques for β -Ga₂O₃ bulk single crystals have been developed, including edge-defined film-fed growth, the optical floating zone (OFZ), the Czochralski, and so on²⁰.

Herein, the high-quality Ta-doped β -Ga₂O₃ single crystal has been grown by using an optimized OFZ method. Subsequently, a fully flexible high-performance β -Ga₂O₃ phototransistor on polyimide (PI) substrate was fabricated. The hexagonal boron nitride (h-BN) is selected as an ideal dielectric due to its large bandgap (5.97 eV), high breakdown field (8–12 MV/cm), atomically flat surface without unnecessary dangling bonds, and high thermal conductivity [1700–2000 W/(m K)]^{21–23}. The obtained β -Ga₂O₃ phototransistor exhibits a high R of 1.32×10^6 A/W, a large detectivity (D^*) of 5.68×10^{14} Jones, a great PDCR of $1.10 \times 10^{10}\%$, a high external quantum efficiency (EQE) of $6.60 \times 10^8\%$, and an ultra-fast response time of ~ 3.5 ms. Then, the reliability and mechanical flexibility of the fabricated β -Ga₂O₃ phototransistor were explored. Besides, as a proof-of-concept, the flexible DUV detector arrays based on the present β -Ga₂O₃ phototransistors, combining with an artificial neural network (ANN), can perform image recognition efficiently and accurately. These results show that high-performance flexible DUV β -Ga₂O₃ phototransistors have great application potential in future wearable optoelectronics, UV imaging, and artificial intelligence fields.

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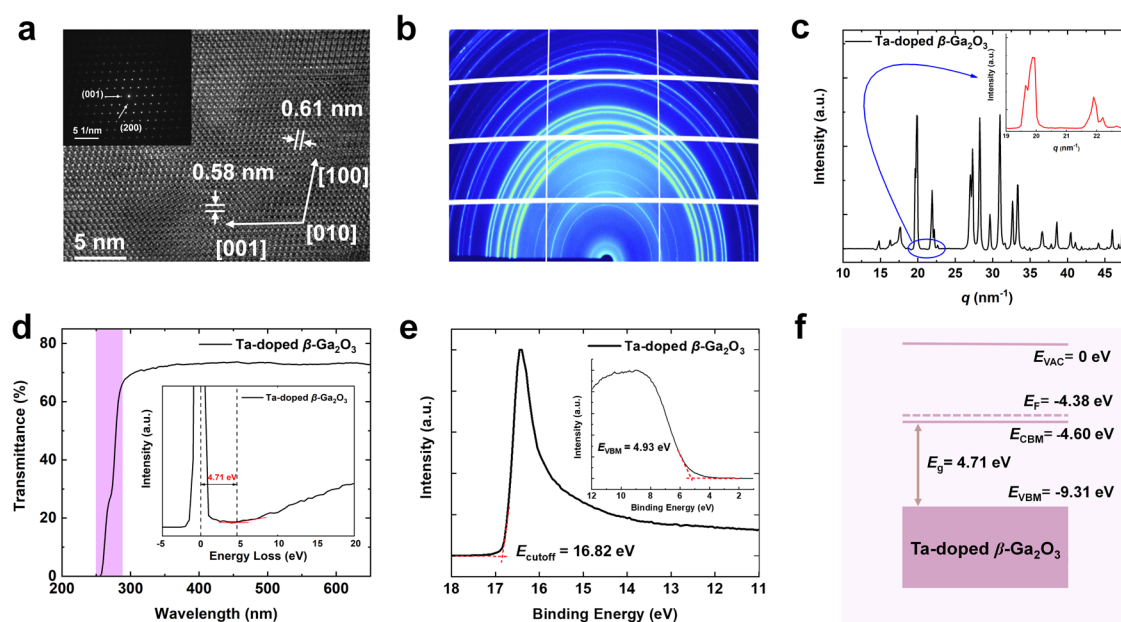


Fig. 1 Material characterizations of Ta-doped β -Ga $_2$ O $_3$. **a** The HR-TEM image of the exfoliated Ta-doped β -Ga $_2$ O $_3$ flake. Inset: the SAED pattern of the exfoliated Ta-doped β -Ga $_2$ O $_3$ flake. **b** 2D-GIXRD pattern of the Ta-doped β -Ga $_2$ O $_3$. **c** The integrated 1D-GIXRD spectrum of the Ta-doped β -Ga $_2$ O $_3$. **d** The transmittance spectrum of the Ta-doped β -Ga $_2$ O $_3$ bulk single crystal. Inset: the REELS spectrum of the Ta-doped β -Ga $_2$ O $_3$. **e** The UPS spectra of the Ta-doped β -Ga $_2$ O $_3$. **f** The energy band diagram of the Ta-doped β -Ga $_2$ O $_3$.

RESULTS AND DISCUSSION

Material characterizations of Ta-doped β -Ga $_2$ O $_3$

To determine the morphology and crystalline phase of the obtained Ta-doped β -Ga $_2$ O $_3$ material, the high-resolution transmission electron microscopy (HR-TEM) measurement was conducted. The spacings of lattice fringe shown in Fig. 1a were calculated to be ~ 0.61 and ~ 0.58 nm for (200) and (001) atomic planes respectively, which agrees well with the results reported in the literature²⁴. Notably, even with a suitable amount of Ta ion doping, there is almost no obvious lattice damage observed by the HR-TEM, indicating a good crystal quality of β -Ga $_2$ O $_3$ material. The selected-area electron diffraction (SAED) pattern in the inset of Fig. 1a further confirms the perfect lattice symmetry and the lattice parameters of exfoliated β -Ga $_2$ O $_3$ flakes. Synchrotron-based grazing incidence X-ray diffraction (GIXRD) measurement was used to analyze the fine crystalline structure of the β -Ga $_2$ O $_3$ sample. The two-dimensional GIXRD (2D-GIXRD) pattern of Ta-doped β -Ga $_2$ O $_3$ is presented in Fig. 1b, which displays the clear and bright diffraction rings. Figure 1c shows the corresponding azimuthally integrated one-dimensional GIXRD (1D-GIXRD) spectrum of Ta-doped β -Ga $_2$ O $_3$, demonstrating the typical peaks of β -Ga $_2$ O $_3$, which are well consistent with the standard JCPDF (41–1103)²⁵. Notably, as shown in the inset figure, two diffraction peaks located at $q \sim 21.12 \text{ nm}^{-1}$ and 22.49 nm^{-1} , which are assigned to be (400) and (002) planes, show an obvious split in peak shape and a significant increase in peak intensity, implying the Ta⁵⁺ doping could effectively occupy the ion vacancies (or substitute Ga³⁺) and thereby improve the crystalline of the parent β -Ga $_2$ O $_3$ ²⁶. Then, the optical transmittance spectrum of Ta-doped β -Ga $_2$ O $_3$ bulk single crystal is analyzed in Fig. 1d. In the visible light region of 400–650 nm wavelength, the transmittance value of the current β -Ga $_2$ O $_3$ bulk single crystal is $\sim 73\%$. The cutoff absorption edge is located at ~ 260 nm. The energy band gap (E_g) of Ta-doped β -Ga $_2$ O $_3$ is also determined to be 4.71 eV from reflection electron energy loss spectroscopy (REELS) in the inset of Fig. 1d. Furthermore, the ultraviolet photoelectron spectroscopy (UPS) measurement was employed to investigate the energy level alignment of Ta-doped β -Ga $_2$ O $_3$. As displayed in Fig. 1e, the corresponding work function and valence band maximum (E_{VBM})

of the Ta-doped β -Ga $_2$ O $_3$ are calculated to be 4.38 and 9.31 eV, respectively. Thus, the Fermi level (E_F) of the Ta-doped β -Ga $_2$ O $_3$ sample is located at -4.38 eV. The E_{VBM} is located at 4.93 eV below the E_F . Combined with the E_g measured from REELS spectrum (4.71 eV for the present Ta-doped β -Ga $_2$ O $_3$), the band diagram of Ta-doped β -Ga $_2$ O $_3$ is summarized in Fig. 1f. Obviously, the E_F of Ta-doped β -Ga $_2$ O $_3$ is above the conduction band minimum (E_{CBM}) with 0.22 eV, which would greatly contribute to increase the electron concentration²⁷.

Interface and electrical properties of the β -Ga $_2$ O $_3$ device

Next, a Ta-doped β -Ga $_2$ O $_3$ metal insulator semiconductor field effect transistor (MISFET) with h-BN dielectric was fabricated. The β -Ga $_2$ O $_3$ and h-BN flakes were mechanically exfoliated and sequentially transferred onto a SiO $_2$ /Si substrate. Firstly, the interface properties at Ta-doped β -Ga $_2$ O $_3$ /h-BN heterostructure were investigated. Figure 2a shows the cross-sectional HR-TEM image of the stacked Ta-doped β -Ga $_2$ O $_3$ /h-BN heterostructure on the SiO $_2$ /Si substrate. No obvious deformation or fault was observed in each layer and the interface β -Ga $_2$ O $_3$ /h-BN heterostructure. And from Fig. 2a it can be seen the thickness of exfoliated β -Ga $_2$ O $_3$ flake is 165 nm. The HR-TEM image of an enlarged area for the interface of Ta-doped β -Ga $_2$ O $_3$ /h-BN heterostructure is displayed in Fig. 2b. Note that, the highly crystalline nature of the β -Ga $_2$ O $_3$ and h-BN and atomically sharp interface at β -Ga $_2$ O $_3$ /h-BN heterostructure are evident. In addition, high-magnification cross-sectional HR-TEM images of the h-BN flake and the interface of Ta-doped β -Ga $_2$ O $_3$ /h-BN heterostructure were shown in Fig. 2c. The displacements of h-BN were calculated to 3.4 Å, which is consistent with the value in the literature²⁸. While the ordered lattice fringe formed at the β -Ga $_2$ O $_3$ /h-BN interface has a spacing of 4.0 Å, which is slightly larger than that in the bulk of h-BN, which might be attributed to the excessive residual stress at the interface of β -Ga $_2$ O $_3$ /h-BN²⁹. The corresponding energy band diagram of Ta-doped β -Ga $_2$ O $_3$ /h-BN heterostructure was established in Supplementary Fig. 1. It can be clearly seen that the β -Ga $_2$ O $_3$ /h-BN heterostructure system has a staggered band alignment (type II)³⁰. The valence and conduction band offsets (ΔE_v and ΔE_c) of Ta-doped β -Ga $_2$ O $_3$ /h-BN

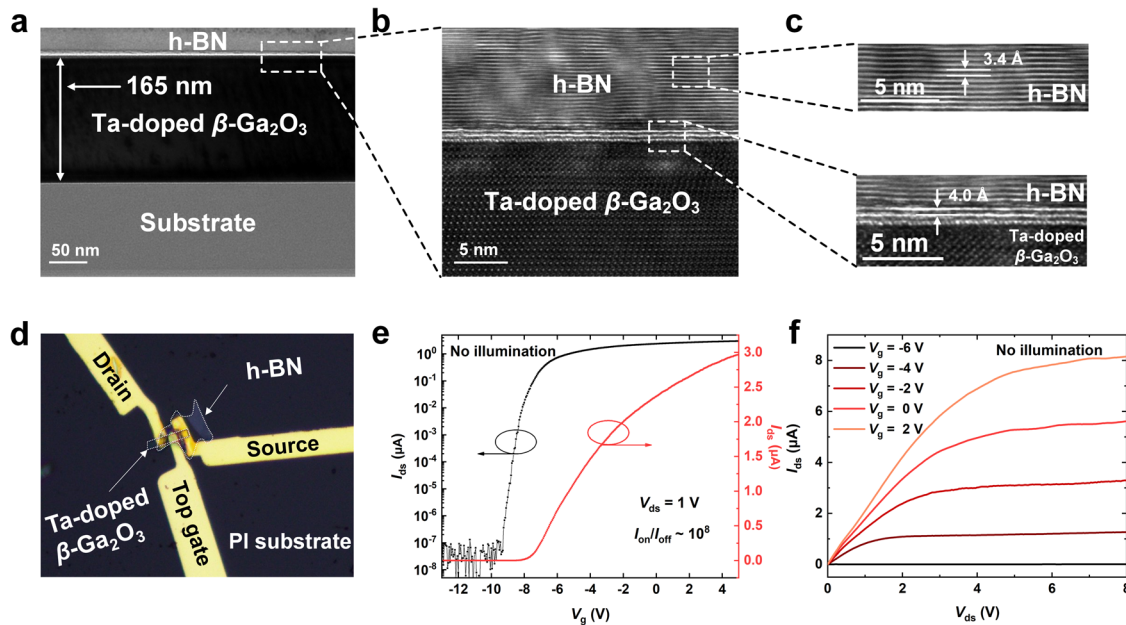


Fig. 2 Interface analysis and electrical properties of the Ta-doped $\beta\text{-Ga}_2\text{O}_3$ transistor. **a** Cross-sectional HR-TEM image of the stacked Ta-doped $\beta\text{-Ga}_2\text{O}_3$ /h-BN heterostructure on SiO_2/Si substrate. **b** High-magnification HR-TEM image of an enlarged area for the interface of Ta-doped $\beta\text{-Ga}_2\text{O}_3$ /h-BN heterostructure. **c** Top image: High-magnification cross-sectional HR-TEM image of the h-BN flake. Bottom image: high-magnification cross-sectional HR-TEM image of the interface of Ta-doped $\beta\text{-Ga}_2\text{O}_3$ /h-BN heterostructure. **d** The optical microscopic image of the fabricated $\beta\text{-Ga}_2\text{O}_3$ transistor. **e** The transfer curves ($I_{\text{ds}}-V_{\text{g}}$) of the fabricated $\beta\text{-Ga}_2\text{O}_3$ transistor in log and linear scales under dark condition at $V_{\text{ds}} = 1\text{ V}$. **f** The output curves ($I_{\text{ds}}-V_{\text{ds}}$) of the fabricated $\beta\text{-Ga}_2\text{O}_3$ transistor.

heterostructure are 3.42 and 4.68 eV, which could provide a high sufficient barrier height to reduce electron tunneling through the interface due to quantum tunneling effect or thermal fluctuations³¹. Subsequently, to broaden applications in the emerging area such as wearable and portable electronics and optoelectronics, a flexible $\beta\text{-Ga}_2\text{O}_3$ phototransistor with h-BN dielectric was fabricated on PI substrate. The PI film was chosen as a flexible substrate due to its capability of withstanding high temperatures up to 350 °C and other advantages such as light-weight, low-cost, soft, and flat surface^{32,33}. The PI substrate used here was spin-coated and cured on the glass film, which corresponds to the optical image (Supplementary Fig. 2). It can be found that the PI film shows high flexibility and foldability. Next, the optical microscopy image of the fabricated $\beta\text{-Ga}_2\text{O}_3$ transistor is shown in Fig. 2d. The length (L) and width (W) of the $\beta\text{-Ga}_2\text{O}_3$ channel are ~ 2.6 and $\sim 2.5\ \mu\text{m}$ in sequence. The measured thicknesses of $\beta\text{-Ga}_2\text{O}_3$ channel layer and h-BN dielectric layer by atomic force microscope (AFM) are ~ 199.5 and $\sim 11.3\text{ nm}$ (Supplementary Fig. 3), respectively. Then, the electrical properties of the fabricated flexible $\beta\text{-Ga}_2\text{O}_3$ transistor were measured and analyzed. Figure 2e displays the transfer curves of the fabricated $\beta\text{-Ga}_2\text{O}_3$ transistor in log and linear scales under dark condition at $V_{\text{ds}} = 1\text{ V}$, which exhibits a high on/off current ratio ($I_{\text{on}}/I_{\text{off}}$) of $\sim 10^8$ and a low off-state current (I_{off}) of $\sim 10\text{ fA}$. The threshold voltage (V_{th}) is extracted as -8.30 V using a linear extrapolation method at $V_{\text{ds}} = 1\text{ V}$. The transconductance (g_{m}) as a function of V_{g} is extracted using $g_{\text{m}} = \frac{\partial I_{\text{ds}}}{\partial V_{\text{g}}}$ (Supplementary Fig. 4)³⁴. The maximum value of transconductance ($g_{\text{m,max}}$) can reach $0.49\ \mu\text{S}$ at $V_{\text{g}} = -6.65\text{ V}$. The field-effect electron mobility (μ_{fe}) is also extracted using the equation of $\mu_{\text{fe}} = \frac{L}{W \times C_{\text{ox}} \times V_{\text{ds}}} \times g_{\text{m}}$, where L and W are the length and width of $\beta\text{-Ga}_2\text{O}_3$ channel, and C_{ox} is the capacitance of gate dielectric per unit area³⁴. C_{ox} is calculated as $3.13 \times 10^{-7}\text{ F/cm}^2$, using the formula of $C_{\text{ox}} = \frac{\epsilon_0 \epsilon_r}{d}$, where ϵ_0 is the vacuum permittivity ($8.854 \times 10^{-12}\text{ F/m}$), ϵ_r is the relative permittivity of h-BN (~ 4), and d is the dielectric thickness (11.3 nm)³⁴. And the peak value of μ_{fe} is calculated to be $1.6\text{ cm}^2/\text{V}\cdot\text{s}$. Figure 2f shows the output characteristic of $\beta\text{-Ga}_2\text{O}_3$ transistor where V_{g} varies from -6 to 2 V

with a step of 2 V . The sharp pinch-off and outstanding saturation of current can be clearly observed. These results show that $\beta\text{-Ga}_2\text{O}_3$ phototransistors have good gate tunability and electrical properties.

The photoelectrical properties of the $\beta\text{-Ga}_2\text{O}_3$ device

Subsequently the photoelectrical properties of the fabricated $\beta\text{-Ga}_2\text{O}_3$ phototransistor were investigated systematically. In general, the photocurrent generation mechanisms are mainly categorized as photoconductive (PC) and photogating (PG) effects for 2D material phototransistors³⁵. In the PC effect, the absorption of photons generates extra free carriers, increasing channel current, and thus the electrical resistance of channel was reduced (Supplementary Fig. 5). While PG effect is a particular example of the PC effect. If the photogenerated holes in n-type transistor are trapped in localized states of which energy near the valence band edge, they can perform as a local gate voltage (ΔV_{g}), effectively modulating the electrical resistance of semiconductor channel (Supplementary Fig. 6)³⁶. It is worth noting that the trapped photocarriers will prolong the lifetime of photogenerated carriers ($\tau_{\text{photocarriers}}$), usually leading to a large photoconductive gain (G)³⁷, as detailed in Supplementary Section S1 and Eq. (S1).

To investigate the mechanism of photocurrent generation in $\beta\text{-Ga}_2\text{O}_3$ channel, we measured $I_{\text{ds}}-V_{\text{g}}$ characteristic under a series of illumination P_{in} at 250 nm excitation wavelength, as shown in Fig. 3a. The UV light source illuminates the surface of the device vertically and covers the entire channel. It is observed that the photocurrent (I_{ph}) of device increases with increasing illumination densities. Then the curves of I_{ph} as a function of V_{g} were plotted under different illumination P_{in} at $V_{\text{ds}} = 1\text{ V}$ in Fig. 3b. Obviously, I_{ph} increases with the optical power. On one hand, this phenomenon is caused by the higher illumination P_{in} that can excite more photogenerated carriers, in turn, enhancing the PC effect. On the other hand, it is caused by trapping more photogenerated holes, increasing the PG effect mentioned above. But for a fixed power, the photocurrent accesses a maximum value. It is because that the effective modulation of V_{g} affects PC

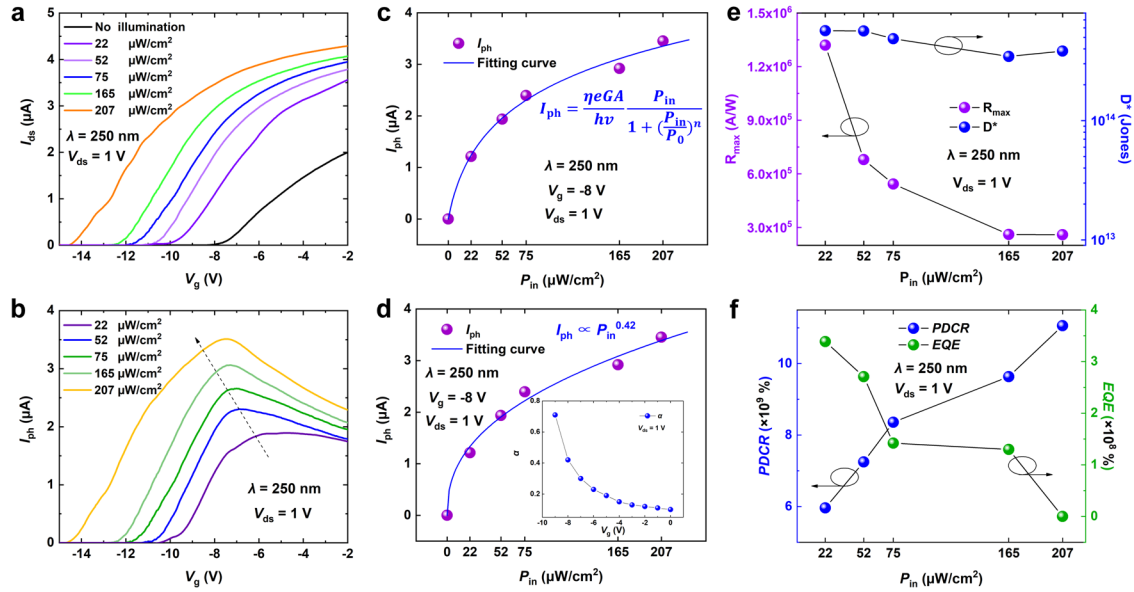


Fig. 3 The photoelectrical properties of the fabricated β -Ga₂O₃ phototransistor. At 250 nm excitation wavelength. **a** Transfer characteristic of the device under the dark and different illumination power intensities (P_{in}) conditions at $V_{ds} = 1$ V. **b** Dependence of I_{ph} on V_g under different illumination P_{in} at $V_{ds} = 1$ V. **c** The P_{in} dependence of I_{ph} curve at a fixed gate voltage of -8 V and $V_{ds} = 1$ V. **d** The I_{ph} as a function of P_{in} at $V_g = -8$ V and $V_{ds} = 1$ V. Inset: α as a function of V_g . **e** The corresponding R_{max} and D^* dependence of P_{in} . **f** PDCR and EQE values versus P_{in} at $V_{ds} = 1$ V.

and PG effects³⁸. Moreover, the generated I_{ph} can be fitted successfully by the empirical Hornbeck-Haynes model (Supplementary Section S1 and Eq. (S2))³⁹. The P_{in} dependence of I_{ph} curve at a fixed gate voltage of -8 V is presented in Fig. 3c. The blue line is the fitting results according to Supplementary Equation S2, from which $\eta \frac{\tau_{photocarriers}}{\tau_{transit}} = 8606$ and $n = 0.79$ have been deduced, where η is the efficiency of converting absorbed photons to electrons, $\tau_{transit}$ is the transit time of carriers, and n is a phenomenological fitting parameter⁴⁰. According to the equation of $\tau_{transit} = \frac{L^2}{\mu_{fe} V_{ds}}$, $\tau_{transit}$ is calculated to be 42 ns where $L = 2.6$ μ m, $V_{ds} = 1$ V, and $\mu_{fe} = 1.6$ cm²/V.s. According to the transmittance spectrum in Fig. 1d, a reasonable absorption rate of 30% is assumed. Then the values of G and $\tau_{photocarriers}$ can be derived to be about 2.8×10^4 and 1.2 ms, respectively. And the bandwidth of a photodetector without gain decay can be roughly defined as $f_{3-dB} = \frac{1}{2\pi\tau_{photocarriers}}$. Therefore, the 3-dB bandwidth of the β -Ga₂O₃ phototransistor is calculated to be ~ 133 Hz. It is clearly that a larger G will cause a smaller 3-dB bandwidth due to the competing relationship between them. Then, the typical signatures of PC and PG effects are illustrated in Supplementary Section 2. Then I_{ph} - P_{in} curve at a fixed gate voltage of -8 V is extracted in Fig. 3d. The curve could be well fitted using the formula of $I_{ph} \propto P_{in}^a$ where a is exponent. The obtained value of a is 0.42 in Fig. 3d, smaller than 1, confirming the existence of PG effect in the β -Ga₂O₃ phototransistor⁴¹. Subsequently, the same method was used to extract α under a series of fixed gate voltages and the α - V_g curve was plotted in the inset of Fig. 3d. It reveals that α ranges from 0.71 to 0.1 when V_g changes from -9 to 0 V, indicating that the PG effect has a V_g -dependent relation which is consistent to Supplementary Equation S3. It is also observed that V_{th} of n-type β -Ga₂O₃ device shifted in negative direction from -7.50 to -14.50 V, which can be clearly interpreted by PG effect. The dependence of the change of threshold voltage ($|\Delta V_{th}|$) on P_{in} was also extracted and plotted in Supplementary Fig. 7. The V_{th} drifts negatively with increasing P_{in} . It can be assumed that the local gate electric field formed by trapped holes effectively changes the Fermi level and generates more electrons in β -Ga₂O₃ channel, causing a stronger PG effect.

The critical parameters including R , D^* , PDCR, and EQE are extracted to further evaluate the performances of the fabricated β -Ga₂O₃ phototransistor⁴². The R of the β -Ga₂O₃ phototransistor is extracted firstly (Supplementary Fig. 8) from Fig. 3b using⁴³

$$R = \frac{I_{ph}}{P_{in} \times A} \quad (1)$$

where A is the active area of the phototransistor. From Eq. (1), it can be found that the R and I_{ph} meet the linear relationship under a fixed P_{in} . Therefore, the trend of I_{ph} - V_g and R - V_g curves is the same under a fixed power density. Then the maximum response (R_{max}) was extracted from Supplementary Fig. 8 and plotted the corresponding R_{max} - P_{in} curve in Fig. 3e. This result shows R_{max} of the β -Ga₂O₃ phototransistor can reach 1.32×10^6 A/W at a low illumination density of 22 μ W/cm², which is much superior to previous reported β -Ga₂O₃-based photodetectors under similar power conditions^{7,44,45}. It is also noteworthy that R_{max} monotonically decreases with increasing illumination P_{in} . It is owing to the gradually filled trap states³⁸, which is also related to the multi-faceted generation, separation, and transport processes of photogenerated carriers³⁴. In addition, D^* is another photodetector parameter which indicates the signal-to-noise ratio, shot current, considering the thermal, generation-recombination, and background radiations⁴⁶. Assuming that the shot noise caused by dark current (I_{dark}) is the main noise source of total noise, D^* can be given by⁴⁷

$$D^* = \frac{RA^{0.5}}{(2eI_{dark})^{0.5}} \quad (2)$$

where e is the electron charge ($\sim 1.6 \times 10^{-19}$ C), as displayed in Fig. 3e. It can be seen that the D^* reaches the maximum value of 5.68×10^{14} Jones at the illumination P_{in} of 22 μ W/cm² and maintains the same order of 10^{14} when a series of power changes, which is comparable to previous reported β -Ga₂O₃ photodetectors^{46,48,49}. While this method neglected $1/f$ noise which predominates in the MISFET-based phototransistors⁵⁰. In order to comprehensively evaluate D^* , the low frequency noise measurement is also conducted to extract the D^* which was defined as $D^* = R \times \frac{\sqrt{AB}}{I_{in}} = R \times \frac{\sqrt{A}}{S_p}$, where R is responsivity, A is the active area of the phototransistor in a unit

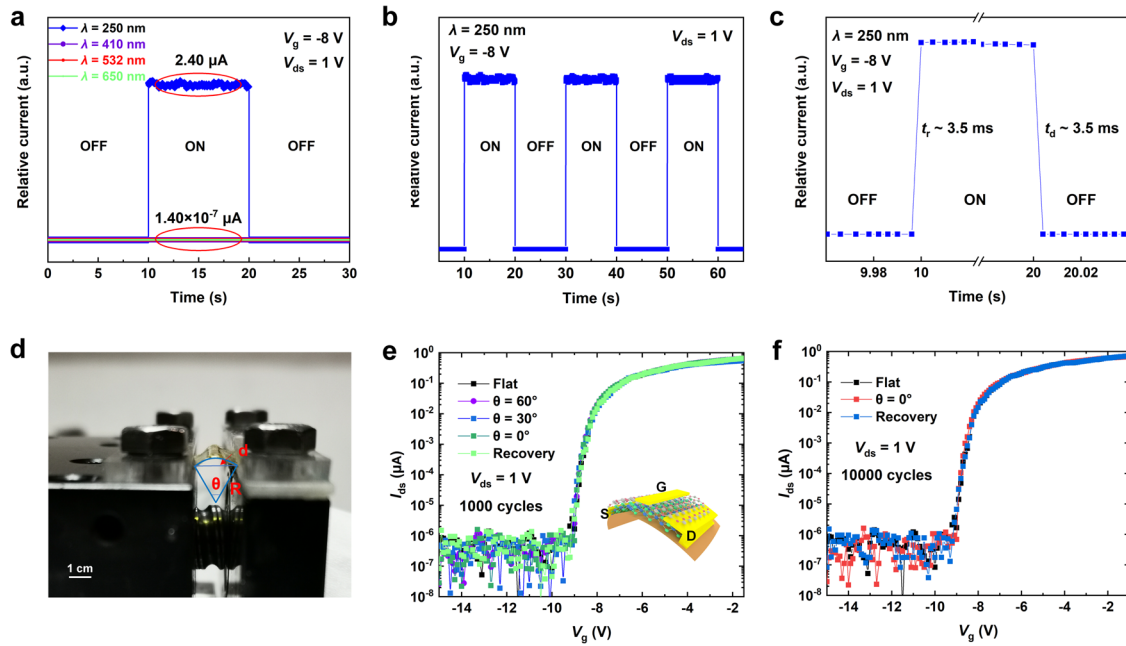


Fig. 4 The time response and stability properties of the fabricated β -Ga₂O₃ phototransistor. **a** Time-dependent photoresponse of β -Ga₂O₃ device under different wavelengths at $V_{ds} = 1$ V and $V_g = -8$ V. **b** Time-dependent photoresponse of β -Ga₂O₃ device under 250 nm excitation wavelength at $V_{ds} = 1$ V and $V_g = -8$ V. **c** Enlarged view of the rise and decay edges of the curve in **b**. **d** The real image of the bending state of the displayed flexible β -Ga₂O₃ device with a predefined bending angle. **e** Transfer curves of the device after the device is folded 10³ cycles at different angles. **f** Transfer curves of the device after the device is folded 10⁴ cycles at 0°.

of cm², B is the bandwidth, i_N is the measured noise current of the phototransistor, and S_n is the noise current density⁵¹. The Supplementary Fig. 9a shows that the noise power spectral density for $V_g = -8.45$, -8.00 , -7.60 , and -7.35 V, respectively. The Supplementary Fig. 9b shows the noise current density extracted from the Supplementary Fig. 9a at the noise frequency of 10⁰, 10¹, 10², and 10³ Hz. It can be found that S_n increases when the V_g increases under a fixed noise frequency condition. As shown in Supplementary Fig. 10, the extracted D^* is 6.55×10^{13} Jones for $V_g = -8.45$ V under illumination P_{in} of 22 $\mu\text{W}/\text{cm}^2$ condition, which is lower 100 times than that extracted directly using the I_{dark} method (8.65×10^{15} Jones). Note that, this value of 6.55×10^{13} Jones is still very competitive with the reported literature^{46,48,49}. Then, another photodetector parameter, PDCR is given by⁵⁰

$$\text{PDCR} = \frac{I_{ph}}{I_{dark}} \times 100\% \quad (3)$$

which is used to evaluate the rejection ability for noise. Obviously, the PDCR exhibits an increasing trend with P_{in} , as shown in Fig. 3f. In order to eliminate the influence of gate voltage on PDCR, we discussed the PDCR characteristic of the device at $V_g = -10$ V. The dark current at $V_g = -10$ V is about 3.18×10^{-8} μA and the I_{ph} under different P_{in} conditions at $V_g = -10$ V has been shown in Fig. 3d. The PDCR can reach $5.96 \times 10^9\%$ under 22 $\mu\text{W}/\text{cm}^2$ and increase to $1.10 \times 10^{10}\%$ under 207 $\mu\text{W}/\text{cm}^2$. Finally, EQE means the ratio of the number of converting absorbed photons to electrons and the total number of excitation photons, which is extracted from the equation

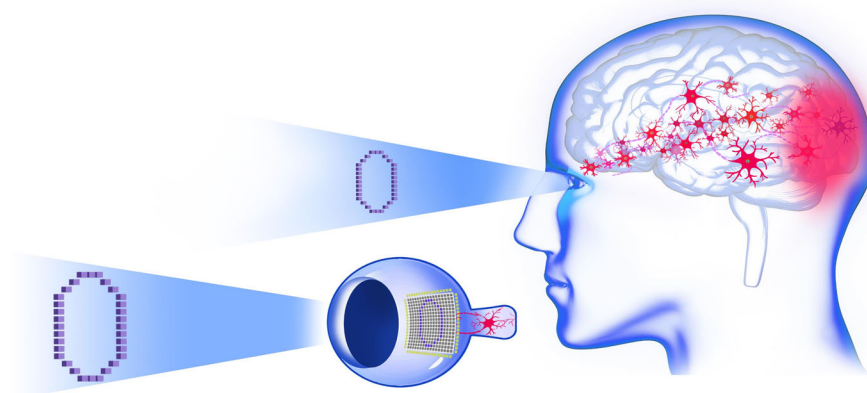
$$\text{EQE} = \left(\frac{Rh\nu}{e} \right) \times 100\% \quad (4)$$

where h is Planck's constant (6.626×10^{-34} J s) and $\nu (=c/\lambda)$ is the frequency of incident light⁴⁸. The EQE of the device decreases gradually with increasing P_{in} as shown in Fig. 3f. The largest EQE reaches $6.60 \times 10^8\%$ under 22 $\mu\text{W}/\text{cm}^2$ of P_{in} . These results indicate that the obtained β -Ga₂O₃ phototransistors have outstanding photoelectrical properties.

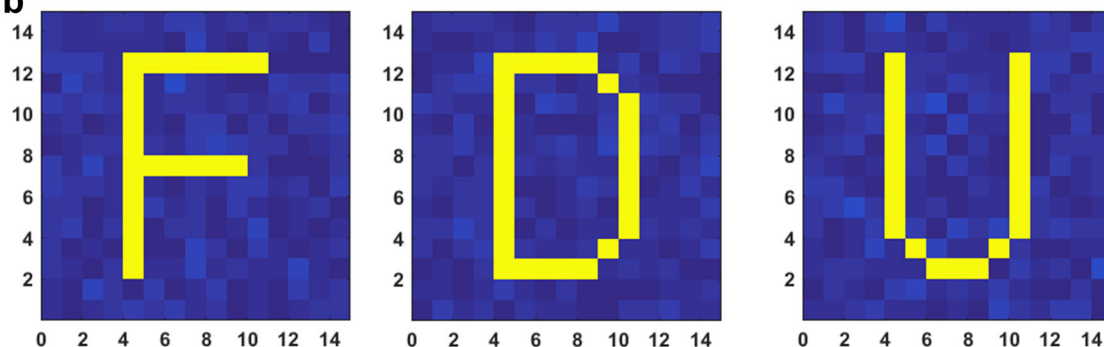
The time response and stability properties of the device

To further study the photoresponse properties of the β -Ga₂O₃ phototransistor, time-dependent measurements on the device under various conditions were conducted. Figure 4a shows the time-dependent properties of the β -Ga₂O₃ phototransistor under different excitation wavelength. The measurement was carried out at $V_g = -8$ V and $V_{ds} = 1$ V with the P_{in} density of 75 $\mu\text{W}/\text{cm}^2$. Then, the rejection ratio is calculated as the ratio of R under 250 nm and visible (410, 532, and 650 nm) light illumination in Fig. 4a. The parameter can show the ratio of single and specific background radiation noise under illumination conditions⁴⁷. Very clearly, there is almost no photocurrent generation under 410, 532, and 650 nm light exposure. The current of the device is $\sim 1.40 \times 10^{-7}$ μA under the three visible light illumination while the current of the device is ~ 2.40 μA under 250 nm light illumination. The rejection ratio of β -Ga₂O₃ phototransistor between 250 nm/visible light could reach 1.71×10^7 , which exhibits high spectral selectivity. It can be confirmed that the obtained β -Ga₂O₃ phototransistor is much more sensitive to DUV light than the visible and near-IR lights. Besides, from Fig. 4a, a quick rise of I_{ph} as soon as the 250 nm laser is turned on followed by a rapid drop back to initial values when the 250 nm laser is turned off under the chopping effect of the chopper. This implies that the β -Ga₂O₃ phototransistor can act as a sensitive UV-light-activated switch. To evaluate the repeatability and stability of the device's optical response characteristic under the excitation of 250 nm laser, time dependence I_{ph} curve was measured for several cycles in Fig. 4b. The illumination light is turned on and off at an interval of 10 s with a period of 20 s. It can be found that the ON-OFF switching behavior can be retained well. To obtain the rise time (τ_r) and decay time (τ_d), Fig. 4c shows the enlarged view of the rise and decay edges of the curve in Fig. 4b. The observed switching duration for τ_r or τ_d is calculated only to be 3.5 ms, which is much faster than the reported values of other UV photodetectors^{52,53}. While according to the above statement, the response time of device can be further improved if the photogating effect is reduced because there exists a compromise between them.

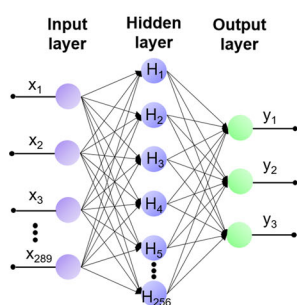
a



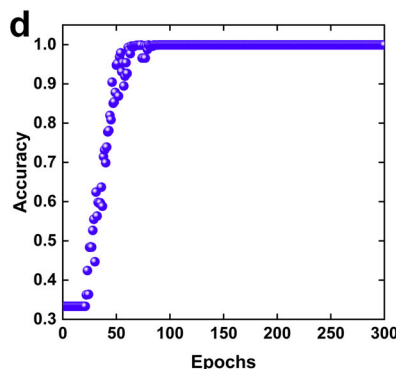
b



c



d



e

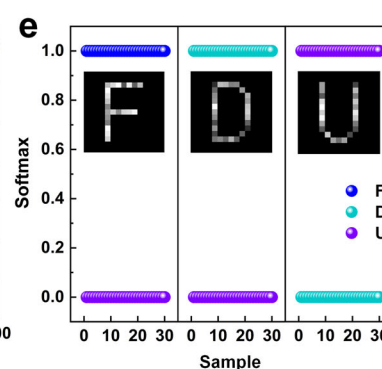


Fig. 5 The simulation of an artificial neural network (ANN) based the fabricated β -Ga₂O₃ phototransistor. a Schematic of simulating the human nerve visual system. **b** Illustration of corresponding UV detector arrays. **c** Illustration diagram of artificial visual-neural network. **d** The recognition rate of UV detector arrays recognizing image. **e** The probability for three possibility results when the letters in image database are input into the trained ANN.

Supplementary Table 1 provides a summary and comparison of key parameters for the reported UV photodetectors based on various materials. By contrast, the maximum R of β -Ga₂O₃ phototransistor (1.32×10^6 A/W) fabricated in this work is 100 times more sensitive than the traditional material photodetectors (such as GaN (10^4 A/W), SiC (0.18 A/W), ZnO (12 A/W), and others)^{54–59}. In addition, the R of β -Ga₂O₃ phototransistor is also improved by more than 100 times than the reported the perovskite-based UV photodetectors (BiOBr (1.27×10^4 A/W), Ga₂In₄S₉ (10^4 A/W), Sr₂Nb₃O₁₀ (1.20×10^3), and others)^{3,60–62}. Besides, Supplementary Table 2 summarizes the photoresponse properties of the fabricated β -Ga₂O₃ phototransistor and compares some previous works on β -Ga₂O₃-based photodetectors. These results clearly reveal that the DUV β -Ga₂O₃ phototransistor fabricated in this work exhibits superior photoelectric performance, outperforming most reported UV photodetectors. The large responsivity stems from a strong PG effect on the β -Ga₂O₃

channel induced by the localized states in the β -Ga₂O₃ layer⁶. Finally, the reliability test of the β -Ga₂O₃ phototransistor on a flexible PI substrate was carried out. Figure 4d shows the operating platform in the experiment. We bent the device to 60°, 30°, and 0°, respectively. The transfer curves of the device after folding 10^3 times were shown in Fig. 4e. It is clear that the flexible β -Ga₂O₃ phototransistor exhibits negligible performance loss. In Fig. 4f, no performance deterioration can be observed even if the device was folded for 10^4 times at a bending angle of $\sim 0^\circ$. It is believed that the proposed flexible β -Ga₂O₃ phototransistor has great potential in flexible UV image sensing applications due to the outstanding photosensitivity, flexibility, and stability.

An artificial neural network based on the β -Ga₂O₃ device

In recent years, the intelligent industry represented by robotics has been so flourishing that researchers are looking forward to

developing human-like bionic robots^{11,63}. What's more, it also hoped that the detection range of the eyes of the bionic robot could exceed that of humans. High-performance flexible UV image sensors based on the fabricated β -Ga₂O₃ device make it possible for the robot's UV vision function. To this end, a UV detector array and an ANN are designed to artificially simulate the human vision system, as illustrated in Fig. 5a. The UV detector array composed of 15×15 pixels is designed to perceive the image. Images of the letters F, D, and U in Fig. 5b form a database used by artificial neural visual system. Obviously, images of letters formed by UV detector arrays show high contrast because the phototransistors based on β -Ga₂O₃ can produce a large I_{ph} under DUV light illumination, which makes it easier for robots to recognize and remember them. It is noted that all image signals were normalized. More detailed information is described in Supplementary Note 1. Next, a three-layer ANN was developed for training and recognizing the perceived images. As displayed in Fig. 5c, the three-layer ANN consists of input layer (225 neurons), hidden layer (128 neurons), and output layer (3 neurons). The image-recognition rate of UV detector array is illustrated in Fig. 5d. After 64 training epochs, the corresponding recognition rate could reach 0.99, which shows high image recognition efficiency. To further verify the high image recognition rate of the trained ANN, 90 image examples from above image database, including 30 "F" images, 30 "D" images, 30 "U" images, were chosen to input into the trained ANN. Then the probability for three possibility results was calculated and plotted in Fig. 5e. The results show the trained ANN has great recognition capability. As a result, the flexible UV detector array based on high-performance β -Ga₂O₃ phototransistors has a promising application in UV photosensitive imaging.

In summary, high performance and flexible DUV Ta-doped β -Ga₂O₃ phototransistor with the h-BN dielectric has been fabricated on PI substrate. The obtained Ta-doped β -Ga₂O₃ phototransistor exhibits a high R of 1.32×10^6 A/W, a large D^* of 5.68×10^{14} Jones, a great PDCR of $1.10 \times 10^{10}\%$, a high EQE of $6.60 \times 10^8\%$, and a fast response time of ~ 3.5 ms. Moreover, the flexible Ta-doped β -Ga₂O₃ device displays high reliability and mechanical flexibility that can sustain well up to 10^4 bending cycles. Furthermore, the flexible DUV detector arrays based on high-performance Ta-doped β -Ga₂O₃ phototransistors, combined with an artificial neural network, can perform image recognition efficiently and accurately. These results show high performance flexible UV Ta-doped β -Ga₂O₃ phototransistors have great potential for applications in future wearable optoelectronics, UV imaging, and artificial intelligence fields.

METHODS

Fabrication of the flexible β -Ga₂O₃ transistor

Ta-doped β -Ga₂O₃ single crystal was grown by the OFZ technique. First, the β -Ga₂O₃ (6 N) and Ta₂O₅ (4 N) powders are mixed fully by the wet ball milling and pressed into a rod by a cold isostatic press. Next, the rod was sintered in air at 1450 °C for 20 h, using <010> oriented crystal as the seed. Finally, the crystal growth starts. The obtained crystals are intact with uniform color. The schematic diagram of the fabrication method of Ta-doped β -Ga₂O₃ is illustrated in Supplementary Fig. 11.

In this study, the 0.05 mol % Ta-doped β -Ga₂O₃ single crystal was chosen due to its suitable active carrier concentration of $1.4 \times 10^{18} \text{ cm}^{-3}$. The fabrication of the flexible β -Ga₂O₃ phototransistor began by cleaning a glass substrate with isopropyl alcohol, acetone, and DI water, followed by dehydration with a nitrogen spray gun. After that, the soluble PI was deposited by spin-coating at 3000 r/min on the glass substrate and prebaked at 80 °C on a hot plate for 8 min to remove the organic solvent. Then the PI film was fully cured at 280 °C under ambient condition for 60 min. We spin-coated the soluble PI onto the glass substrate, overcoming the problem of plastic shrinkage with the high temperature processes. Next, the mechanically exfoliated β -Ga₂O₃ flake from the β -Ga₂O₃ bulk single crystal (the Raman spectrum of β -Ga₂O₃ flake is displayed in Supplementary Fig. 12) was dry-transferred to the as-fabricated PI substrate. Subsequently, Ti/Al/Ni/Au (20/100/60/80 nm) stack electrodes were deposited as source and drain contact pads via a standard electron-beam lithography, metallization, and lift-off process. The device was then annealed at 350 °C in a high-vacuum furnace with a high

pure N₂ ambient for 3 h to improve ohmic contacts. Subsequently, the h-BN flake was also obtained by using the mechanical exfoliation method from a BN bulk single crystal (SixCarbon Technology Supplies) and subsequently transferred precisely onto the top of the pre-deposited β -Ga₂O₃ channel as the gate dielectric utilizing a poly (dimethylsiloxane) transfer method. Finally, the top-gate electrode of Ti/Au (10/70 nm) was patterned and deposited.

Microscopic and electrical characterizations

The active area of the phototransistor was measured to be $\sim 2.6 \times 2.5 \mu\text{m}^2$ in sequence, which was characterized by the high-precision optical microscope equipment (Olympus BX53M). The high-resolution structural analysis of samples including β -Ga₂O₃ flakes, h-BN flakes, and the interface of β -Ga₂O₃/h-BN heterostructure was characterized using HR-TEM (Talos F200X). The morphology and thicknesses of β -Ga₂O₃ channel and h-BN flakes were measured by AFM (Bruker Dimension Icon). The crystalline structure of β -Ga₂O₃ samples was investigated by GIXRD which uses X-ray with a wavelength of 0.6887 Å. 2D-GIXRD pattern was obtained by a PILATUS detector at a distance of about 263 mm from the sample, and an exposure time of ~ 20 s. The optical transmittance characterization of β -Ga₂O₃ samples was investigated by UV-visible spectrophotometer (UV-3100). The UPS spectrum was acquired using a SPECS PHOIBOS 100 hemispherical analyzer, which was excited by an unfiltered He I (21.20 eV) gas discharge lamp. The electrical and optoelectronic properties of the β -Ga₂O₃ photodetector were measured with a semiconductor analyzer (Agilent B1500A). The UV source was provided by a deuterium lamp (THORLABS SLS204). Deuterium lamp irradiates directly the device surface through the optical fiber. The optical fiber illuminates the surface of the device vertically and covers the entire β -Ga₂O₃ channel. The response time was measured by using a chopper (C-995). The calibration of the incident power density is used by an optical power meter (THORLABS S120VC).

DATA AVAILABILITY

The data that support the findings of this study are available from the corresponding authors upon reasonable request.

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AUTHOR CONTRIBUTIONS

X.X.L. fabricated the device, measured the optoelectronic properties of the photodetector and analyzed the data. G.Z., Y.C.L., and M.L. assisted with device optimization and data analysis. H.Z., W.D.H., Z.G.J., and Y.G.Y. discussed the results. X.X.L. wrote the manuscript, and all authors reviewed it. H.L.L., Y.G.Y., and D.W.Z. conceived and supervised the project.

COMPETING INTERESTS

The authors declare no competing interests.

ADDITIONAL INFORMATION

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