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Telecom wavelength quantum dots interfaced with silicon-nitride circuits via photonic wire bonding

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Photonic integrated circuits find applications in classical and quantum communication, computing and sensing. For ideal performance, efforts are made to effectively combine different platforms to benefit from their respective strengths. Here, direct laser written photonic wire bonds are employed to interface triggered sources of quantum light, based on semiconductor quantum dots embedded into etched microlenses, with low-loss silicon-nitride photonics. Single photons at telecom wavelengths are generated by $\ln(\text{Ga})$ As quantum dots which are then funneled into a silicon-nitride chip containing single-mode waveguides and beamsplitters. The second-order correlation function of $g^{(2)}(0) = 0.11 \pm 0.02$, measured via the on-chip beamsplitter, clearly demonstrates the transfer of single photons into the silicon-nitride platform. The photonic wire bonds funnel on average 27.9 \pm 8.0% of the bare microlens emission (NA = 0.6) into the silicon-nitride-based photonic integrated circuit even at cryogenic temperatures. This opens the route for the effective future up-scaling of circuitry complexity based on the use of multiple different platforms.

For modern quantum technologies, the transfer from large bulk optics experiments^{1,2} to scalable photonic chips with several optical elements is highly desirable³. Indeed, several implementations in quantum communication⁴, optical quantum computing⁵, simulation⁶, and sensing⁷ can strongly benefit from the possibility to increase the experimental complexity still on a small footprint device. In 2001, an efficient photonic quantum computation scheme was proposed by using only linear optics elements, single-photon sources, beamsplitters, phase shifters, and photodetectors8. This stimulated the search for a platform capable of including all these elements simultaneously, ideally providing state-of-theart performance for each component. Silicon (Si) and silicon-nitride (Si₃N₄) showed that large-scale photonic integrated circuits can be realized, thanks to the achievable low losses in light propagation3. For the generation of quantum light, spontaneous four-wave mixing or spontaneous parametric down-conversion have been used in exciting experiments 9-11. Nevertheless, the probabilistic nature of the light emission process can impact the further upscaling of the experimental complexity. This is where deterministic sources of quantum light, as for example semiconductor quantum dots (QDs), can play a key role¹². In 2018, the simultaneous operation of a III-V

chip with QDs as single-photon source, single-mode waveguides (WGs), a 50:50 beamsplitter and two single-photon detectors was demonstrated¹³. Still, the high losses observed in the photonic circuitry represent a challenge in reaching the same photonic complexity as achieved in Si and related material systems. Therefore, it seems advantageous to combine these platforms in order to benefit from each other's key strengths using a hybrid interface¹⁴. There already exist several approaches including wafer bonding¹⁵⁻¹⁷, transfer printing^{18,19} and pick and place techniques^{20,21}, combining the advantages of different platforms. For well established photonic integrated circuits (PICs) on low-loss platforms, 3D direct laser writing (DLW)^{22–26} offers a high design flexibility to fabricated photonic elements on a micrometer scale providing versatile solutions for individual challenges. This flexibility has been already demonstrated via laser-written photonic wire bonds (PWB)²⁷ that allowed to guide laser emission into a PIC²⁸, a connection of two silicon-on-insulator PICs²⁹ and recently the guiding of single-photons from QDs emitting in the near-infrared, embedded in monolithically etched WGs, into a fiber array³⁰. In this work, PWBs are employed to form an interface between the III-V platform and the Si₃N₄based PIC for an on-chip beamsplitting, as schematically shown in Fig. 1.

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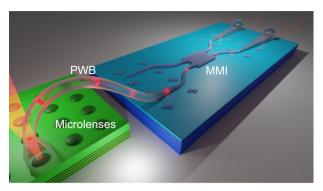


Fig. 1 | **Sketch of the hybrid photonic chip.** On the left (in green), the InAs/GaAs platform is shown with the AlAs/GaAs DBRs and the microlenses above the quantum dot layer. On the right (in blue), the Si_3N_4 -based platform with the corresponding fabricated beamsplitter is depicted. Both platforms are connected by the laser written photonic wire bonds. The top excitation of the QDs is also visualized.

Indium gallium arsenide (In(Ga)As) QDs are used as single-photon sources emitting at telecom-wavelengths in combination with truncated Gaussian-shaped microlenses for a more Gaussian-like emission profile.

Results

Device fabrication

The sample containing the QDs was grown on a GaAs substrate via metalorganic vapor-phase epitaxy. It consists of a distributed Bragg reflector (DBR) formed by 23 AlAs/GaAs pairs acting as a bottom mirror to reduce losses into the substrate. Subsequently, an InGaAs metamorphic buffer (MMB)³¹ was used, acting as a strain relaxation layer for engineering the emission wavelength to the C-/S-band. Next, the In(Ga)As QD layer followed and was capped afterwards by a 805 nm thick InGaAs layer which is needed for the successive fabrication of the microlenses. As preliminary step for the employed SiO₂ etch mask for the microlens fabrication, a native oxide-removal step was conducted to increase the adhesion to the InGaAs surface and the resists were afterwards spin-coated. A mask aligner was used to expose the resist layers via a hard-mask lithography with a single exposure step. After the development of the resists, 50 nm of SiO₂ were applied to the sample surface employing electron-beam evaporation. The necessary heating for this fabrication step altered the spectra of the employed QDs emitting in the telecom C-/S-band. This made a deterministic microlens positioning, as performed in a previous work with QDs emitting in the telecom O-band³², not directly feasible here. This issue is in the focus of current research by optimizing the epitaxial growth to achieve a higher temperature resistance of the QDs. In a last step, the wet chemical etching was performed with an etching solution ratio of H2SO4:H2O2:H2O of 1000:1:200 at a constant temperature of 80° C. Using FDTD, the target dimensions of the microlens with a diameter of 2.2 µm, lens height of 350 nm and a distance of 400 nm from the QD layer to the microlens baseline, were determined for optimum performance. After the wet chemical etching, atomic force microscopy measurements were performed to identify a region close to these ideal parameters. Once this region was located, the sample was cleaved to ensure that the microlenses were found close to the chip edge. In this way, the distance between the III-V sample and the Si₃N₄-based PIC is minimized. This reduces the necessary PWB printing length, improving the mechanical stability as well as the propagation losses. Before the actual printing, the array of lenses was pre-characterized with a free-space micro-photoluminescence setup employing an objective with a numerical aperture (NA) of 0.6 to identify suitable candidates for the PWB. This allows to compare the behavior of the non-deterministically positioned microlenses before and after the 3D printing, being particularly important for the reliable quantification of the efficiency of the approach. The initial characterization of the etched microlenses was performed in a helium-flow cryostat at 4 K with a confocal setup configuration. All microlenses in the relevant region were investigated and the corresponding spectra of the QDs were measured under above-band (AB) excitation in saturation with a continuous wave laser at 800 nm. In total, 52 suitable candidates were found and 47 of them showed sufficient separation. Next, the Si₃N₄-based PIC was designed according to the positions of the pre-selected microlenses. This was done with the help of the open-source python-based framework gdshelpers³³. The integrated structures were designed so that their positions match those of the pre-characterized lenses. For the fabrication of the PIC, a 525 μm thick Si handle wafer with a 3.3 μm SiO₂ buffer layer and 330 nm of stoichiometric low pressure chemical vapor deposited (LPCVD) Si₃N₄ was used. Since the III-V sample embedding the QDs had an overall thickness of 380 µm, the Si₃N₄ chip was polished to reduce the bottom Si substrate to an overall thickness close to the III-V sample. This was done to reduce the necessary upwards and downwards bends in the bridging PWBs. In a next step, the PIC design was transferred on to the Si₃N₄ layer, using a negative tone resist, spin coating and electron beam lithography. Consecutively executed reactive ion etching formed the PIC in the Si₃N₄ layer. The PIC includes multi-mode interference (MMI) couplers with two input and two output WGs (2×2) as shown in the inset in Fig. 2a). The input WGs are routed to the edge facing to the QD sample, while the output WGs are spanning over the rest of the PIC sample towards the detection setup. To reduce the distance between the WG ends and the edges of the Si₃N₄ sample as much as possible, considering the dimensions of the DLW structures, a subsequent dicing step was performed. After finishing the individual fabrication of the III-V and Si₃N₄ samples, both were manually aligned to each other on top of a silicon-carbide (SiC) carrier. A proper alignment was achieved by using etched markers in the Si₃N₄ layer as reference positions and by backside illumination through the SiC a UV-curable adhesive secured the positioning. A subsequent development, using PGMEA (propylene glycol methyl ether acetate), removed excess adhesive that might have ended up on top of the samples.

In a last fabrication step the PWBs were created, connecting the III-V platform with the Si₃N₄-based PIC. Additionally, the lensed side couplers at the outputs of the PIC were fabricated. The latter, shown in Fig. 2b), are suitable to enhance the coupling efficiencies in the given off-chip detection configuration. They were the first 3D components fabricated due to their higher mechanical stability compared to the PWBs. For this a Nanoscribe GT system was used in combination with the high refractive index polymer IP-n162 (n > 1.59 at 1550 nm). By alignment through image detection onto etched markers, schematically shown in Fig. 1, the side couplers were positioned on the WG ends. They increase the WG mode by using a taper, which increases linearly over 230 µm from a square cross section with a side length of 1.5 μ m to 14 μ m. The enlarged mode is met by a spherical lens with a radius of $28 \,\mu m$, to compensate the divergence of the outcoupled beam. After a subsequent development, the sample-system was again mounted in a Nanoscribe GT system for the fabrication of the PWBs. They are created from the polymer IP-Dip and aligned towards the integrated Si₃N₄ photonics by using the same marker detection as mentioned before. An overview of the PWB structure can be seen in Fig. 2c). To couple the light from the PWBs into the WGs, a mode converter, as already presented similarly³⁴, is used. It consists of an inverse tapered Si₃N₄ section, that is embedded in a rectangular polymer WG of constant width, and increasing height. To avoid printing artefacts at the rough edge of the Si₃N₄ sample due to the dicing process, the PWBs were lifted before they reach the edge of the sample. After a bend towards the QD sample, the PWBs are tapered from their original cross section of $2 \times 2 \mu m^2$ to $3 \times 3 \mu m^2$ to enhance the mechanical stability. The development of the PWBs was performed with PGMEA and isopropanol, with an additional step of NovecTM (Sigma-Aldrich SHH0002) to avoid the necessity of blow drying the sample. The mechanical stability and functionality of the fabricated PWBs were investigated and optimized in previous test samples, as often detached PWBs were visible. Therefore, the adhesion was improved by adding the previously mentioned tapered region and ensuring a full exposure of the resist in contact to the III-V surface. For testing this improved processing, the microlens emission was funneled into straight WGs without additional MMIs (not shown), demonstrating successful operation at cryogenic temperatures. After several cooling cycles,

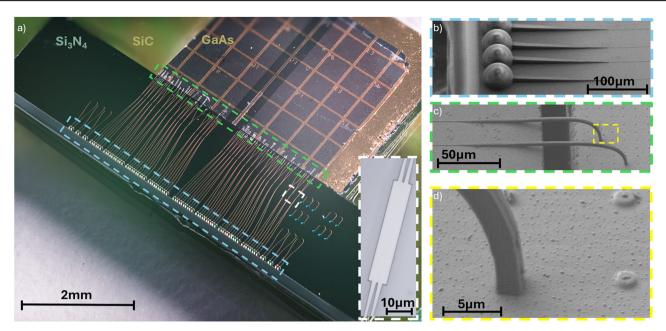


Fig. 2 | **Sample overview. a** The photograph shows the fully assembled hybrid system, consisting of the In(Ga)As/GaAs QD sample, which is aligned to a PIC sample made from Si₃N₄. The aligned samples are glued to a SiC carrier chip. In the inset, a microscope picture of the fabricated MMIs can be seen. **b** The scanning electron micrograph shows the side couplers that couple the light from the chip to the collection objective. They are fabricated using DLW, and consist of a linear taper

and a spherical lens. $\bf c$ Photonic wire bonds bridge the gap of roughly 30 μm between both samples. On the left the PIC sample can be seen with WGs and alignment markers made from Si_3N_4 . $\bf d$ The highlighted area from $\bf c$ is shown as a close up. On the right two microlenses can be seen that have not been contacted, while on the left the interface of a PWB and a microlens is shown.

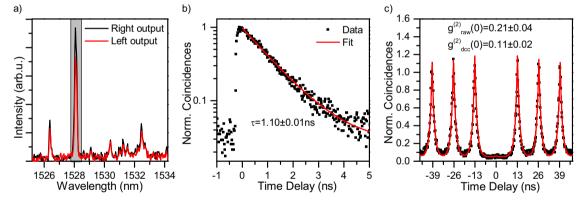


Fig. 3 | Optical characterization. a Measured spectra of both beamsplitter output ports of the investigated QD using the same spectrometer entrance and integration time. The highlighted area in gray indicates the investigated transition. b Decay time measurement of the investigated transition at 1528.1 nm under weak pulsed AB excitation. c Second-order correlation measurement under pulsed AB excitation at

saturation power with a binwidth of 250 ps. The $g_{\text{raw}}^{(2)}(0)$ was determined by comparing the integrated coincidences in a 13.14 ns window around the zero-delay peak and the average coincidences in the same window around a peak in the Poissonian level. $g_{\text{dcc}}^{(2)}(0)$ is the value corrected for the additional coincidences due to the SNSPD dark counts.

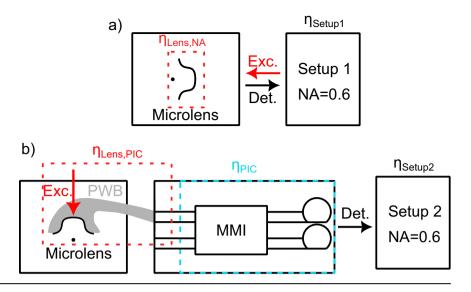
many of the fabricated PWBs did not show damages or detachment. This allowed the realization of the device shown in Fig. 2, which brought the results discussed in the next section.

Experimental results

The fully assembled sample-system was mounted in a helium-flow cryostat allowing the excitation from the top and the simultaneous collection of the horizontal emission from the side couplers, as schematically shown in Fig. 1. For the collection of the emitted light, both output ports of the MMI were used with the help of an objective with a NA of 0.6. Both emission paths were spatially separated by a 4f setup and afterwards coupled into single-mode fibers. Several structures suitable for further experiments with a splitting ratio (SR) close to 50:50 (R:T) were found. For multiple of these structures, the emission spectrum showed different transition lines compared to the

bare pre-selected microlenses. This behavior is attributed to non-ideal collection condition due to the non-deterministic microlens positioning, together with the spatially wide collection window of the 3 μ m broad PWB interface. This allows nearby QDs emission to couple and may change the collected spectra. This issue can be reduced in the future when deterministic fabrication is employed and the centered QD dominates the present emission. Furthermore, a slight blue shift (\approx 0.84 me V) was also observed on the pre-selected lines which is attributed to the induced strain by the DLW structures during the cooling down as well as to the changed excitation conditions due to the presence of the PWB structures³⁵. In the following, one of the investigated structures showing stable emission over several cooling cycles is investigated in more detail. This structure shows a SR of (57.5:42.5) \pm 1.2 %, both detected output spectra are shown in Fig. 3a). The QD displays a main transition line, attributed to a trion, at 1528.1 nm. This

Fig. 4 | Schematic illustration of the different measurement configurations highlighting all included efficiencies η in Eq. (1). a Setup 1 used for the pre-selection of the microlenses allowing a confocal excitation and detection. b Setup 2 used for the investigation of the fully assembled hybrid chip enabling orthogonal excitation and detection at the same time.



transition was excited using weak AB excitation at 800 nm with a 76 MHz excitation rate. The emission was then spectrally filtered using a tunable fiber-coupled bandpass filter with a full width at half maximum of 0.5 nm and time-correlated single-photon counting was performed. The measured decay time τ in Fig. 3b) corresponds to 1.10 ± 0.01 ns, which is in the expected range for QDs grown on a MMB31,36. To demonstrate that singlephotons were successfully coupled from the III-V sample to the Si₃N₄-based PIC, both MMI outputs were filtered and detected simultaneously. The MMI is used as a beamsplitter in a Hanbury Brown and Twiss interferometer, allowing to obtain the second-order correlation function by detecting the single-photons with superconducting nanowire single-photon detectors (SNSPDs). Under pulsed AB excitation in saturation, a nearly vanishing center peak in Fig. 3c) proves single-photon operation. The data analysis shows an integrated value of $g_{\text{raw}}^{(2)}(0) = 0.21 \pm 0.04$ for a time window of 13.14 ns. The uncorrelated background caused by the SNSPD dark counts of 300 Hz can be corrected, resulting in $g_{\rm dcc}^{(2)}(0) = 0.11 \pm 0.02$. The non-vanishing contribution in the $g^{(2)}(0)$ is attributed to residual uncorrelated background emission due to the utilized AB excitation. In the future, this could be improved by using quasi-resonant or resonant excitation schemes, like p-shell excitation or the SUPER scheme³⁷. From the blinking behavior³⁸, an optical on-time of $\beta_{\rm on} = 80.00 \pm 0.01$ % was estimated. The measurements were performed with a dark count subtracted count rate of ≈ 4600 counts per second and per output, corresponding to an overall efficiency of $\eta_{\text{Total}} = 0.012$ %. This is comparable to another PWB related work with QDs as single-photon source³⁰. The overall efficiency is here strongly limited by the microlens, which provides a more Gaussian-like emission profile according to simulations, but showed experimentally no increase in the extraction efficiency compared to planar samples with a weak λ -cavity between bottom DBR and the semiconductor-vacuum interface.

Interface performance

The successful transfer of single-photons into the PIC has been demonstrated and the efficiency of the hybrid approach was further analyzed. Particularly the PWB efficiency plays a fundamental role for the presented hybrid approach. A direct efficiency measurement of the PWB transmission was not feasible since the microlenses on the III-V sample also have to be considered in the transmission definition. Therefore, the ratio $\Gamma_{\rm trans}$ between the lens to PIC transmission efficiency $\eta_{\rm Lens,PIC}$ and the detection efficiency $\eta_{\rm Lens,NA}$ of the bare microlenses using an NA of 0.6 is quantified by isolating both values via

$$\Gamma_{\text{trans}} = \frac{\eta_{\text{Lens,PIC}}}{\eta_{\text{Lens,NA}}} = \frac{\overline{I_{\text{PIC}}}/(\eta_{\text{PIC}}\eta_{\text{Setup2}})}{\overline{I_{\text{Lens}}}/\eta_{\text{Setup1}}}.$$
 (1)

For the comparison, the average intensity of 9 working PWB structures $\overline{I_{PIC}}$ and of the 52 pre-selected bare microlenses $\overline{I_{\rm Lens}}$ are determined by summing up the measured spectra. This has the advantage of taking several working structures into account, providing a more precise estimation of the general performance of the presented approach. Different measurement configurations were used due to the varying excitation and detection geometries and therefore have to be taken into account, as schematically shown in Fig. 4. The efficiency of the used setups were measured, corresponding to $\eta_{\text{Setup1}} = 40.1 \pm 0.6 \%$ for the pre-selection and $\eta_{\text{Setup2}} =$ 37.9 ± 0.3 % for the hybrid approach. For the latter also the PIC efficiency $\eta_{\rm PIC}$ has to be considered. The losses directly related to the Si₃N₄-based PIC elements can be measured individually and are only minimal, with 98.0 \pm 0.1 % transmission efficiency for the full WG length and additional 94.8 \pm 1.6 % for the MMIs. More dominant are the side coupler losses, caused by the mode-converter section, internal reflections at the polymer to air interface and a slight mode mismatch reducing the achievable fiber coupling, resulting in an efficiency of 67.6 ± 1.7 %. Overall, the PIC shows a total transmission of $\eta_{\rm PIC}$ = 62.8 \pm 2.7 %, measured at room temperature conditions for 1550 nm. Inserting all values in Eq. (1) to isolate $\eta_{\rm Lens,NA}$ and $\eta_{\rm Lens,PIC}$ results in a transfer ratio of $\Gamma_{\rm trans} = 27.9 \pm 8.0$ % for the microlens to PIC interface compared to the bare microlens in combination with an objective with a NA of 0.6. It can be seen that the amount of transferred photons is clearly smaller than the one measured for the bare microlens. We note that a higher collection efficiency at the PWB to microlens interface is expected due to the spatially wide collection range compared to the limited NA of the employed objective. The nevertheless reduced transmission efficiency can be attributed to the bending and DLW imperfection of the PWBs, introducing losses on the guided signal. The dimensions of the PWBs, in terms of length and diameter, also introduce additional losses. The necessary printing distance of ≈200 µm and the different expansion coefficients of the material platforms increases the mechanical stress during the cooling process. The diameter of the PWBs $(2 \times 2 \mu m^2)$ is large enough to support multiple modes and was chosen for mechanical stability rather than for optical reasons. While this in principle allows a more efficient collection of the light emitted by the QDs, it reduces the overlap to the singlemode Si₃N₄ WGs. Especially the discrimination of TM components should suppress the efficiency significantly as it is to be expected that the QDs emission couples more or less uniformly in TE and TM components in AB excitation. Thus, an increased efficiency is achievable in future samples using polarization sensitive WGs. Also artifacts, stemming from standing waves which occur at the III-V surface due to the high reflectivity, as reported already³⁹, may lead to additional losses. Nevertheless, since the surface roughness is only increased locally, no significantly increased losses are expected. The employed non-deterministic fabrication also has to be considered. The performed pre-selection was used to increase the number of usable candidates, but the exact position of the QDs under the microlenses is still unknown. This potentially reduces the achieved extraction efficiency, since the highest photon extraction enhancement and most Gaussian-like profile is expected for QDs centrally positioned under the microlenses. This issue can be addressed by optimizing the epitaxial growth to make the QDs more stable during high temperature processes required for the microlens fabrication. This would allow the realization of a deterministic microlens positioning to enhance the extraction efficiency. In summary, the presented approach emphasizes the high flexibility of the DLW technology, but for future projects several options are available to increase the transfer and the overall efficiency even further.

Discussion

In conclusion, single-photons from In(Ga)As QDs were successfully funneled into a Si₃N₄-based PIC by employing two-photon polymerization to create PWBs connecting both platforms. Truncated Gaussian-shaped microlenses were used to achieve a more Gaussian-like emission profile to increase the coupling efficiency into the PWB. For the PWBs an average transfer ratio of Γ_{trans} = 27.9 \pm 8.0 % directly into the SI₃N₄-based PIC was determined in comparison to the bare microlenses employing a NA of 0.6. The photons were guided into a beamsplitter forming a Hanbury Brown and Twiss interferometer and a dark count corrected $g_{dcc}^{(2)}(0)$ of 0.11 ± 0.02 was measured. This proves the effective realization of a hybrid PIC with a III-V-based single-photon source and Si₃N₄-based photonics. For further experiments, other excitation schemes like p-shell excitation, phonon assisted excitation or the SUPER scheme³⁷, which has been already demonstrated for the investigated kind of QDs40, can be used to approach a higher single-photon purity. The overall efficiency from the QDs to the Si₃N₄ circuitry could be increased by further optimizing the PWBs in terms of surface roughness as well as the coupling to the integrated WGs. In simulations, a non symmetric PWB design showed reduced coupling losses into the Si₃N₄ WG for single-mode inputs. Nevertheless, due to the focus on the stability of the PWBs and the not single-mode like QD emission, only established $2 \times 2 \,\mu\text{m}^2$ PWBs were used. The overall brightness can be improved by implementing other surface emitting architectures like circular Bragg gratings for an enhanced extraction efficiency and a Purcell enhancement of the QD emission⁴¹. Additionally, the device efficiency can be enhanced by reducing the necessary bending, which can be achieved by replacing the microlens assisted QDs with well established III-V based ridge WGs, as it has been demonstrated with In(Ga)As QDs operating at 900 nm⁴ and with droplet etched GaAs QDs emitting at around 780 nm⁴³. The proofof-principle measurements in this work show a method to combine the III-V platform with the highly appealing Si₃N₄ platform via the DLW technology. This can be used in the future to design more complex systems with an increased amount of optical elements being integrated on chip, like filters44, modulators and on-chip detectors45.

Data availability

All data needed to evaluate the conclusions in the paper are present in the main text. Raw data are available from authors upon reasonable request.

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Author contributions

U.P. performed the optical and quantum optical measurements with the support of E.H., R.J. and F.H. D.W. designed and prepared the $\mathrm{Si}_3\mathrm{N}_4$ sample and performed the 3D printing with support from E.J. D.W. and H.H. developed the side couplers. L.E. realized the microlenses, while P.V. grew the sample with the support of M.J. U.P. and D.W. wrote the manuscript with support from S.L.P. U.P. and D.W. analyzed the data. S.L.P., W.H.P. and P.M. designed the experiment and coordinated the project. All authors contributed to the revision of the manuscript and scientific discussions.

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Competing interests

The authors declare no competing interests.

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