

Selective conversion of CO₂ to isobutane-enriched C₄ alkanes over InZrO_x-Beta composite catalyst

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Direct conversion of CO₂ to a single specific hydrocarbon with high selectivity is extremely attractive but very challenging. Herein, by employing an InZrO_x-Beta composite catalyst in the CO₂ hydrogenation, a high selectivity of 53.4% to butane is achieved in hydrocarbons (CO free) under 315 °C and 3.0 MPa, at a CO₂ conversion of 20.4%. Various characterizations and DFT calculation reveal that the generation of methanol-related intermediates by CO₂ hydrogenation is closely related to the surface oxygen vacancies of InZrO_x, which can be tuned through modulating the preparation methods. In contrast, the three-dimensional 12-ring channels of H-Beta conduces to forming higher methylbenzenes and methylnaphthalenes containing isopropyl side-chain, which favors the transformation of methanol-related intermediates to butane through alkyl side-chain elimination and subsequent methylation and hydrogenation. Moreover, the catalytic stability of InZrO_x-Beta in the CO₂ hydrogenation is considerably improved by a surface silica protection strategy which can effectively inhibit the indium migration.

The hydrogenation of CO₂ to hydrocarbons using green hydrogen is now considered a practical process in tackling the globe warming caused by excessive emission of greenhouse gases^{1–3} as well as in recycling CO₂ as a carbon feedstock to produce value-added chemicals^{4–8}. In this regard, the conversion of CO₂ into bulk chemicals including light olefins^{9–12} and aromatics^{13–16} has attracted special attention. Two routes are now proposed for the CO₂ hydrogenation, viz., the modified Fischer-Tropsch synthesis (FTS) one using Fe- or Co-based catalysts^{17–21} and the methanol-mediated one over a composite catalyst consisting of metal oxides and zeotypes (OX-ZEO)^{11,22}. As the FTS route keeps to the Anderson-Schultz-Flory (ASF) rule for the product distribution, a wide spectrum of hydrocarbons are produced. In contrast, the selectivity to the target olefin and aromatic products can be considerably improved by using the OX-ZEO composite catalyst via the methanol-mediated route which dispenses with the ASF rule^{16,23}.

Great progress has been made in the hydrogenation of CO₂ to C₂–C₃ alkenes/alkanes in recent years. Through the regulation of surface electronic structure of metal oxides and acidic properties of zeotypes, a high selectivity to ethene (ca. 70%)²⁴, propene + butene (ca. 65%)²⁵, or propane (ca. 70%)²⁶ was achieved for the CO₂ hydrogenation. Nonetheless, it is very challenging to achieve a high selectivity to a defined hydrocarbon (in particular a relatively long chain one) through the CO₂ hydrogenation, due to the chemical inertia of CO₂ and the complexity of C–C coupling reactions. For example, the selective hydrogenation of CO₂ into C₄₊ hydrocarbons is rarely reported²⁷, although the C₄₊ hydrocarbons are highly valuable as clean fuel and solvents. In this regard, butane is widely used as fuel (liquefied gas), refrigerant, spray, and feedstock in chemical synthesis. Traditionally, butane is obtained from petroleum cracking²⁸. The direct conversion of CO₂ to butane under mild reaction conditions may provide a new strategy for the renewable

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production of C_{4+} chemicals. Unfortunately, current reported catalyst in general gave a rather low selectivity to butane (<30%)²⁹. In addition, to improve the practicability of CO_2 hydrogenation to demanded hydrocarbons, the formation of CH_4 (from CO_2 methanation) and CO (from reverse water-gas shift, RWGS) should also be suppressed to the utmost.

For the CO_2 hydrogenation over a bifunctional OX-ZEO catalyst, first, the oxide moiety should be highly effective in building methanol-related intermediate. In_2O_3 is a promising catalyst component for the CO_2 hydrogenation to methanol, showing high activity at a high temperature of 280–330 °C^{30–32}. To suppress the formation of CH_4 and CO , various dopants were used to regulate the crystal structure and surface electronic properties of In_2O_3 ^{33–36}; among them, doping Zr into In_2O_3 proved to be rather effective. Frei and co-workers observed that Zr was able to increase the concentration of surface oxygen vacancies of In_2O_3 , which could then promote the adsorption and activation of CO_2 and raise the selectivity to methanol³⁷. Chen and co-workers found that the interfacial interaction between In_2O_3 and ZrO_2 was favorable to the formation of methanol³⁸. Similarly, a high methanol space time yield (STY) was observed over $InZrO_x$ in the CO_2 hydrogenation^{39,40}.

Next, the zeotype moiety must work in close cooperation with the oxide moiety to achieve a high yield of specific hydrocarbon. The zeotype moiety is responsible for the successive transformation of the methanol-related intermediates generated on the oxide moiety into hydrocarbons on the acid sites in the confined interspace^{41,42}. Naturally, the distribution of products on the OX-ZEO catalysts is closely related to the topology framework and acidity of the zeotype moiety. Various composite catalysts like $InZrO_x/SSZ-13$ ²⁶, $In_2O_3/SAPO-34$ ³⁵, and $In_2O_3/ZSM-5$ ⁴³ were used in the CO_2 hydrogenation, which were selective to alkanes (C_2^0 – C_4^0), light olefins (C_2^- – C_4^-), and liquid fuels, respectively. It implies that higher alkanes/alkenes like butane may request the zeotype moiety a relative large pore channel such as Beta, which can accommodate large reaction intermediates and allow the quick diffusion of large molecular products. In addition, the facile synthesis of Beta zeolite with a wide range of Si/Al ratio makes it attractive as a catalyst component in the conversion of methanol⁴⁴. It is then expected that a bifunctional catalyst composed of Zr-doped In_2O_3 and H-Beta may give a high yield of C_4 hydrocarbons for the CO_2 hydrogenation. However, we have seldom noticed such reports in this regard, despite that the In-based catalysts have been widely used in the CO_2 hydrogenation to alcohols and light alkene and alkane mixtures. In addition, Wang and co-workers reported recently that the indium species in the oxide moiety would continuously run off during the reaction process, resulting in a rapid poisoning of the acid sites on the zeotype moiety⁴⁵, which may also inhibit the application of In_2O_3 in the bifunctional catalyst in practice for the CO_2 hydrogenation to hydrocarbons.

Herein, a bifunctional composite catalyst consisting of $InZrO_x$ oxide and H-Beta zeolite was designed and employed in the hydrogenation of CO_2 ; a high selectivity of 53.4% to butane in all hydrocarbons (CO free) is achieved under 315 °C, 3.0 MPa, and a space velocity of 1200 mL $g^{-1} h^{-1}$ ($H_2/CO_2 = 3$), at a CO_2 conversion of 20.4% and a selectivity of only about 2% to CH_4 . Combining with various characterization measures and density-functional theory (DFT) calculation, it is revealed that the high selectivity to butane originates from the hydrocarbon pool (HCP) in the H-Beta zeolite filled with bulkier methylbenzenes and methylnaphthalenes, via an alkyl side-chain intermediate. Moreover, a surface silica protection strategy was developed, which can effectively inhibit the phase separation of $InZrO_x$ oxide and the migration of In species into the H-Beta zeolite and then considerably improve the catalytic stability of $InZrO_x$ -Beta in the CO_2 hydrogenation. These results pave a way for the design of stable In-based catalyst in the CO_2 hydrogenation to a specific hydrocarbon product.

Results

Textural and structural properties of $InZrO_x$

Supplementary Table 1 and Supplementary Fig. 1 give the textural properties of the $InZrO_x$ oxides prepared by different methods determined by N_2 sorption. Apparently, the surface area of three $InZrO_x$ oxides decreases in the order of $InZrO_x(CP)$ ($73 m^2 g^{-1}$) > $InZrO_x(SG)$ ($59 m^2 g^{-1}$) > $InZrO_x(HT)$ ($41 m^2 g^{-1}$); in addition, $InZrO_x(CP)$ also displays much larger mesopore volume ($0.31 cm^3 g^{-1}$) than $InZrO_x(SG)$ ($0.07 cm^3 g^{-1}$) and $InZrO_x(HT)$ ($0.15 cm^3 g^{-1}$).

Figure 1 shows the XRD patterns and TEM images of the $InZrO_x$ oxides prepared by different methods. In the HRTEM images, the (211) and (222) crystal facets, with a lattice spacing of 0.405–0.410 and 0.290–0.291 nm, respectively, are resolved for three $InZrO_x$ oxides (Fig. 1a–c)¹⁰. Five diffraction peaks at 21.5°, 30.6°, 35.5°, 51.0°, and 60.7° are observed for all three $InZrO_x$ oxides (Fig. 1d), corresponding to the (211), (222), (400), (440) and (622) crystal facets of cubic In_2O_3 , respectively (JCPDS PDF#06-0416)⁴². Furthermore, the TEM images shown in Supplementary Fig. 2 illustrated that all three $InZrO_x$ oxides are aggregates of spherical nano particles (NPs), with a mean size of 9.76 nm for $InZrO_x(CP)$ (prepared by co-precipitation), 9.19 nm for $InZrO_x(SG)$ (by sol-gel method), and 25.18 nm for $InZrO_x(HT)$ (by hydrothermal method). The STEM-EDX elemental mapping results indicate that the In, Zr, and O elements are uniformly dispersed with each other in the $InZrO_x$ oxides (Fig. 1e–i and Supplementary Figs. 3, 4).

The surface electronic state of various $InZrO_x$ oxides was analyzed by XPS, as shown in Supplementary Fig. 5. The peaks at 444.4 and 451.8 eV in the In 3d XPS spectra correspond to $3d_{5/2}$ and $3d_{3/2}$ of In^{3+} , respectively, while those at 182.4 and 184.8 eV in the Zr 3d XPS spectra are assigned to $3d_{5/2}$ and $3d_{3/2}$ of Zr^{4+} , respectively. The O 1s XPS spectra reveal three oxygen species in the $InZrO_x$ oxides (Fig. 2a)⁴⁶; the peaks at 532.6, 531.4, and 529.9 eV are ascribed to the surface hydroxyl groups (–OH), oxygen around the vacancies (O_{defect}), and lattice oxygen ($O_{lattice}$), respectively. The deconvolution results indicate that the fraction of surface oxygen around the vacancies (representing the abundance of oxygen vacancies) for three $InZrO_x$ oxides decreases in the order of $InZrO_x(CP)$ (36.15%) > $InZrO_x(SG)$ (32.39%) > $InZrO_x(HT)$ (27.65%). In addition, the same sequence of three oxides by the surface oxygen vacancy concentration is manifested by the in situ O 1s XPS results (Supplementary Fig. 6), viz., $InZrO_x(CP)$ (43.47%) > $InZrO_x(SG)$ (36.75%) > $InZrO_x(HT)$ (31.76%). The in situ O 1s XPS gives higher surface oxygen vacancy concentrations than the ex situ one, which is ascribed to the fact that more surface oxygen defects are formed due to the elimination of certain surface oxygen atoms by reduction in the in situ H_2 -containing atmosphere, in agreement with previous works^{24,47}.

Figure 2b shows the H_2 -TPR profiles of various $InZrO_x$ oxides. The high temperature peak (centered around 650 °C) is attributed to the reduction of bulk In_2O_3 , whereas the low temperature one (150–250 °C) is due to the annihilation of surface oxygen from In_2O_3 ⁴⁷. Apparently, $InZrO_x(CP)$ displays a more intense H_2 consumption peak ($19 \mu mol g^{-1}$) attributed to the removal of surface oxygen at a lower temperature (160 °C), in comparison with $InZrO_x(SG)$ ($18 \mu mol g^{-1}$, at 180 °C) and $InZrO_x(HT)$ ($16 \mu mol g^{-1}$, at 220 °C), indicating that $InZrO_x(CP)$ has more surface defects (oxygen vacancies), agreeing well with above O 1s XPS results. The Rietveld refinement of the in situ XRD patterns (Supplementary Fig. 7) indicates that the cell volume of $InZrO_x$ decreases after H_2 reduction, due to the release of surface oxygen atoms⁴⁷. Interestingly, as shown in Fig. 2c, $InZrO_x(CP)$ also displays the highest cell shrinkage ratio than $InZrO_x(SG)$ and $InZrO_x(HT)$, according well with the more surface defects of $InZrO_x(CP)$. Moreover, since the onset temperature for the reduction of bulk In_2O_3 to metallic indium species is only around 315 °C, it is conceivable that certain metallic indium species may be generated on the surface of $InZrO_x$ oxide during the reduction and subsequent reaction processes. These metallic indium species may easily migrate

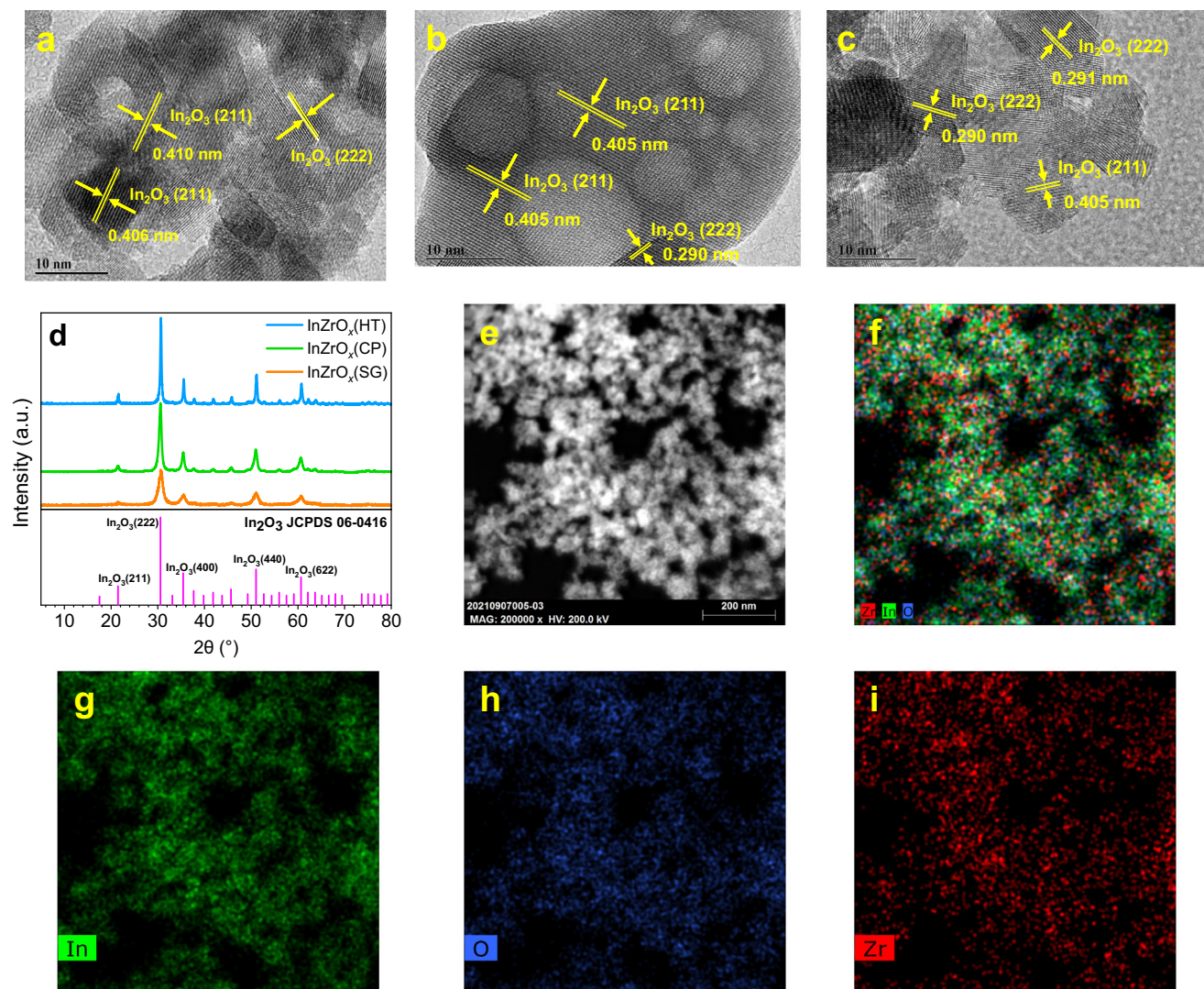


Fig. 1 | Structure of various InZrO_x oxides. a–c HRTEM images of $\text{InZrO}_x(\text{CP})$ (a), $\text{InZrO}_x(\text{HT})$ (b), and $\text{InZrO}_x(\text{SG})$ (c); d XRD patterns of InZrO_x prepared by different methods; e–i STEM-EDX elemental mapping of $\text{InZrO}_x(\text{CP})$.

to the zeolite moiety and then poison the acid sites of zeolite component^{45,47}; this will be discussed in detail in the following section.

Figure 2d displays the CO_2 -TPD profiles of various InZrO_x oxides. The peak below 150 °C represents the physical adsorption of CO_2 , whereas that at above 300 °C is ascribed to the chemical adsorption of CO_2 on the surface oxygen defects⁴². As expected, $\text{InZrO}_x(\text{CP})$ exhibits larger CO_2 desorption amount at above 300 °C, followed by $\text{InZrO}_x(\text{SG})$ and $\text{InZrO}_x(\text{HT})$. It further evinces that CO_2 adsorption is enhanced on $\text{InZrO}_x(\text{CP})$ (prepared by co-precipitation) with abundant oxygen vacancies.

Properties of H-Beta zeolites

As illustrated in Supplementary Fig. 8a, b, the H-Beta, H-SSZ-13 and USY zeolites used in this work have a typical BEA, CHA and FAU topological framework, respectively, with high crystallinity. N_2 sorption results (Supplementary Fig. 8c and Supplementary Table 2) indicate that various H-Beta zeolites with different Si/Al ratios (20–100) are similar in their textural properties. The SEM images shown in Supplementary Fig. 9 display that the H-Beta zeolites has a particle size of around 1 μm . In contrast, the NH_3 -TPD results given in Supplementary Table 2 and Supplementary Fig. 8d indicate that both the weak acid and strong acid contents of H-Beta decrease with the increase of the Si/Al ratio.

Catalytic performance of InZrO_x -Beta in the CO_2 hydrogenation

The InZrO_x oxides alone were first tested for the hydrogenation of CO_2 under 315 °C, 3.0 MPa, and with a space velocity (SV) of 2400 $\text{mL g}^{-1} \text{h}^{-1}$ and H_2/CO_2 ratio of 3 in the feed. As shown in Supplementary Fig. 10, $\text{InZrO}_x(\text{CP})$ prepared by co-precipitation exhibits a higher CO_2 conversion (18.7%) and a higher methanol space time yield (STY) (0.012 $\text{mol kg}^{-1} \text{h}^{-1}$) than $\text{InZrO}_x(\text{SG})$ prepared by sol-gel method (17.3% and 0.011 $\text{mol kg}^{-1} \text{h}^{-1}$, respectively) and $\text{InZrO}_x(\text{HT})$ by hydrothermal method (11.2% and 0.003 $\text{mol kg}^{-1} \text{h}^{-1}$, respectively).

Next, the catalytic performance of granule-mixed bifunctional InZrO_x -Beta catalyst (0.3 g InZrO_x + 0.3 g H-Beta) was evaluated in the hydrogenation of CO_2 under 315 °C, 3.0 MPa, a SV of 1200 $\text{mL g}^{-1} \text{h}^{-1}$, and an H_2/CO_2 ratio of 3 in the feed. As shown in Fig. 3a, over InZrO_x -Beta(40), butane is the dominant hydrocarbon product. In particular, $\text{InZrO}_x(\text{CP})$ -Beta(40) exhibits a selectivity of 53.4% to butane in the hydrocarbon products, at a CO_2 conversion of 20.4% and a selectivity of 54.9% to CO. In contrast, over $\text{InZrO}_x(\text{SG})$ -Beta(40), the selectivity to butane in the hydrocarbon products, CO_2 conversion, and selectivity to CO are 52.9%, 18.7%, and 53.0%, respectively, whereas over $\text{InZrO}_x(\text{HT})$ -Beta(40), the CO_2 conversion decreases to 12.6%, whilst the selectivity to butane decreases to 34.7%, accompanied by the formation of more C_2 – C_3 components. It seems that $\text{InZrO}_x(\text{CP})$ with abundant oxygen vacancies exhibits high activity in the CO_2

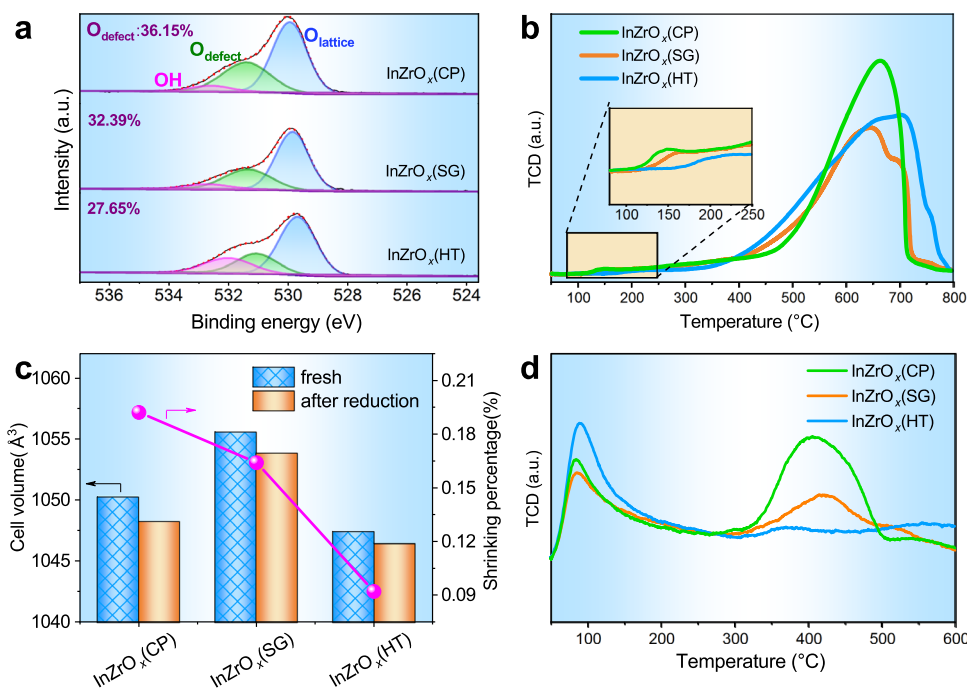


Fig. 2 | Surface electronic state and reduction behavior of InZrO_x . **a** O 1s XPS spectra of various InZrO_x oxides, in which the abundance of surface oxygen vacancies (O_{defect} , calculated as $I_{\text{defect}}/(I_{\text{defect}} + I_{\text{lattice}})$ are labeled (I_{defect} and I_{lattice} represent peak area of defect and lattice oxygen, respectively)⁴². **b** H_2 -TPR profiles

of various InZrO_x oxides (The shadow insert is the enlargement of H_2 -TPR profiles in the temperature range of 100–250 °C). **c** Cell volumes of various fresh InZrO_x oxides compared to that of H_2 -reduced ones. **d** CO_2 -TPD profiles of various InZrO_x oxides.

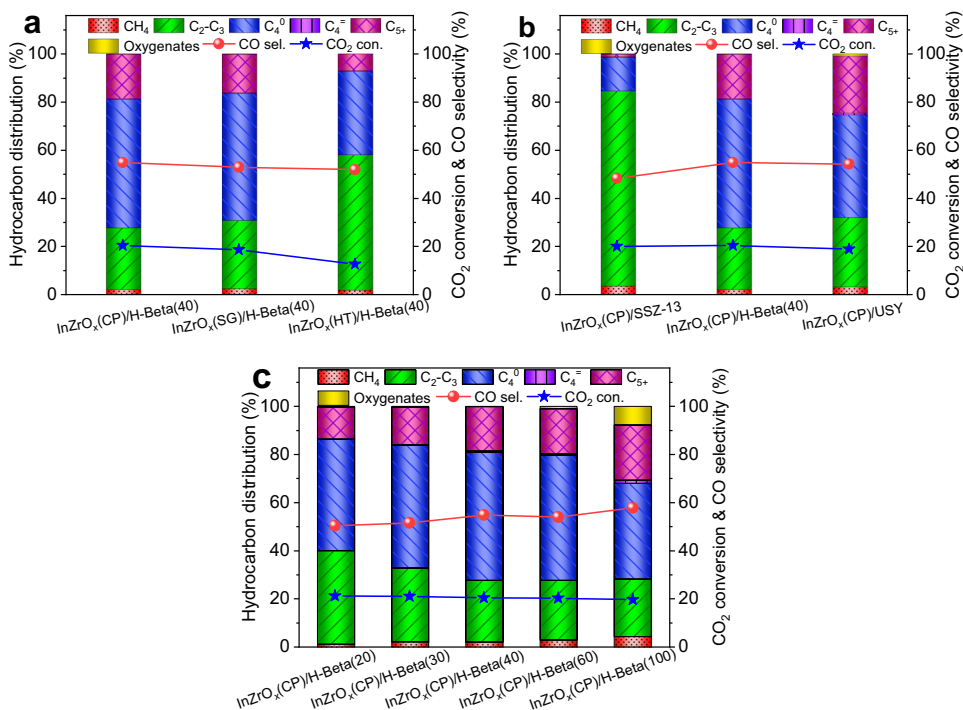


Fig. 3 | Performance of various composite catalysts in the CO_2 hydrogenation. **a–c** CO_2 conversion and product distribution for the CO_2 hydrogenation over various InZrO_x -Beta(40) composite catalysts (**a**); over InZrO_x (CP) composed with

different zeolites (**b**); over InZrO_x (CP) composed with H-Beta of different Si/Al ratios (**c**). Reaction conditions: 315 °C, 3.0 MPa, SV = 1200 mL $\text{g}^{-1} \text{h}^{-1}$, and $\text{H}_2/\text{CO}_2 = 3$.

hydrogenation to methanol; when composed with H-Beta(40), the InZrO_x (CP)-Beta(40) composite catalyst also displays excellent performance in the tandem transformation of CO_2 to butane.

Besides the oxide moiety, the yield and spectrum of hydrocarbon products for the CO_2 hydrogenation are also closely related to the

topology framework and acidic properties of the zeotype moiety in the bifunctional composite catalyst. As shown in Fig. 3b, butane appears as the main hydrocarbon product over InZrO_x (CP)-Beta, whereas more C_2 – C_3 and C_{5+} hydrocarbons are generated over InZrO_x (CP)-SSZ-13 and InZrO_x (CP)-USY with smaller windows and larger cavities. It

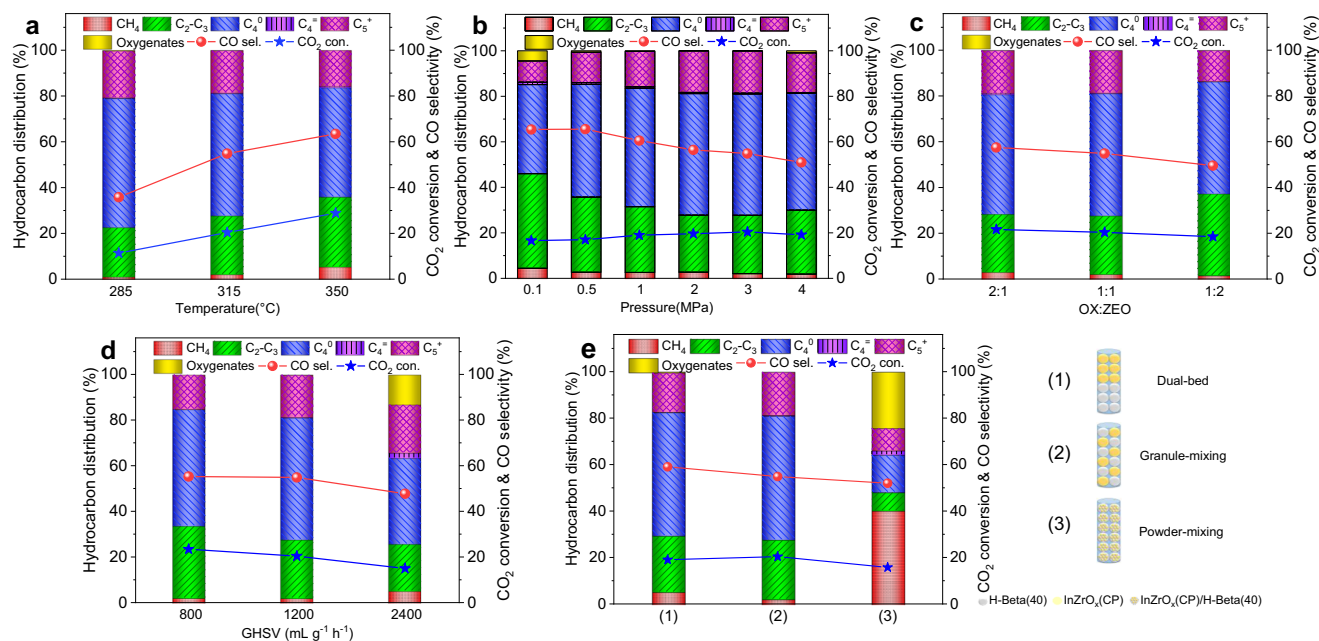


Fig. 4 | Optimization of reaction conditions for the CO₂ hydrogenation. **a–e** CO₂ conversion and product distribution for CO₂ hydrogenation over the InZrO_x(CP)-Beta(40) composite catalyst at different temperatures (**a**), pressures (**b**), oxide/

zeolite mass ratios (**c**), space velocities (**d**), and different composing manners of two moieties (**e**). Basic reaction conditions: 315 °C, 3.0 MPa, space velocity of 1200 mL g⁻¹ h⁻¹, and H₂/CO₂ ratio of 3 in the feed.

indicates that the 3D 12-ring channels of H-Beta is pertinent for the transformation of methanol-related intermediates (generated from CO₂ hydrogenation over the oxide moiety) into butane.

Moreover, the product distribution for the CO₂ hydrogenation over InZrO_x(CP)-Beta is associated with the acid density of the H-Beta zeolite moiety. As shown in Fig. 3c, with an increase of the Si/Al ratio of H-Beta from 20 to 100, the selectivity to C₂–C₃ components decreases, whereas the fraction of C₅₊ components in the product increases, whilst the selectivity to C₄ hydrocarbons (dominated by butane) achieves the maximum value at a Si/Al ratio of 40. A higher Si/Al ratio (viz., less acid sites in H-Beta) may weaken the capability of alkenes hydrogenation and then yield more alkenes. In particular, InZrO_x(CP)-Beta(100) displays even an incomplete conversion of methanol due to its rather low acid density. In contrast, excessive acid sites in H-Beta zeolite (e.g. Beta(20), with a very low Si/Al ratio) conduce to the cracking of long-chain hydrocarbons and then generate more small alkenes/alkanes⁴⁸. Therefore, the selectivity to butane shows a volcanic curve with the Si/Al ratio of H-Beta and gets to the maximum value of 53.4% over InZrO_x(CP)-Beta(40). Notably, isobutane accounts for 86.5% of two butane isomers.

As water is a co-product in the hydrogenation of CO₂, which acts also vividly in the competitive reverse water-gas (RWGS) reaction^{5,6}, the possible role of water in the reaction process was further evaluated by adding different proportions of water into the H₂ and CO₂ feed. As shown in Supplementary Fig. 11a, when water is introduced into the reaction system after about 16 h, the CO₂ conversion decreases from 19.1 to 8.9%, along with the attenuation of the selectivity to CO from 54.7 to 34.0%. Such a phenomenon becomes more evident when the proportion of water in the feed increases from 7.5 to 15.1% (Supplementary Fig. 11b), where the CO₂ conversion and selectivity to CO decreases considerably to 7.3% and 26.1%, respectively. This can be explained by the fact that more water in the reaction mixture can effectively counteract the RWGS reaction (CO₂ + H₂ = CO + H₂O), leading to the decline of the CO₂ conversion and the selectivity to CO^{5,6,9}. In addition, water molecules may also compete for the active adsorption sites with the reactants, which may also abate the conversion of CO₂ to hydrocarbons.

It is noteworthy that the conversion of CO₂ and selectivity to CO are both spontaneously rejuvenated, when the co-feeding water is cut off (Supplementary Fig. 11c). However, the CO₂ conversion cannot be fully recovered to the original value, implying that co-feeding water has certain impact on the catalytic activity of the InZrO_x oxide. The XRD patterns and TEM images of the spent catalysts shown in Supplementary Fig. 12 indicate that after the CO₂ hydrogenation with co-feeding water, the particle size of InZrO_x oxide increases considerably, along with the decrease of surface area and pore volume (Supplementary Fig. 13a and Supplementary Table 3). This leads to a decrease in the surface oxygen vacancies concentration, which can weaken the CO₂ adsorption capacity, as indicated by the O 1s XPS and CO₂-TPD results (Supplementary Fig. 13b, c), although the In, Zr and O elements are still uniformly dispersed with each other in the InZrO_x oxide (Supplementary Fig. 14). Nevertheless, the selectivity to butane changes very little during the reaction. This is ascribed to the fact that the crystal structure, morphology, and particle size of H-Beta zeolite, which determine the manner for the formation of hydrocarbons from the methanol-related intermediates, are well maintained during the CO₂ hydrogenation with co-feeding different contents of water (Supplementary Fig. 15).

Optimization of reaction conditions

The reaction temperature has a great influence on the product yield and spectrum for the hydrogenation of CO₂ over InZrO_x(CP)-Beta(40). As shown in Fig. 4a, with the increase of temperature from 285 to 350 °C, as expected, the CO₂ conversion increases from 11.4% to 28.8%, despite that more CO are produced due to the promotion of the reverse water-gas shift (RWGS) reaction at a higher temperature^{5,6}. Meanwhile, the selectivity to butane and C₅₊ decreases gradually with the increase of temperature, accompanied by the formation of more C₁–C₃ products due to the aggravated cracking of long-chain hydrocarbons, as also observed by Ding and co-workers⁴⁹.

In contrast, an increase of the reaction pressure from 0.1 to 3.0 MPa (at 315 °C) elevates the CO₂ conversion from 16.6 to 20.4%, but decreases the selectivity to CO from 65.4 to 54.9%, as shown in Fig. 4b. Meanwhile, the selectivity to butane is raised from 39.1 to 53.4%,

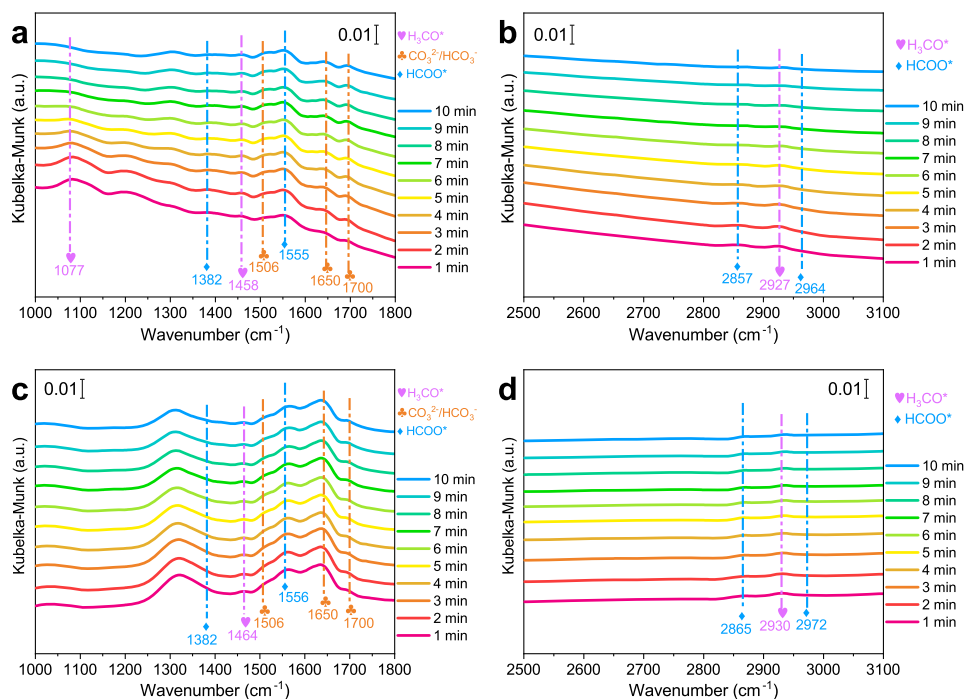


Fig. 5 | In situ DRIFT spectra. **a–d** In situ DRIFT spectra of $\text{InZrO}_x(\text{CP})$ (**a**, **b**) and $\text{InZrO}_x(\text{HT})$ (**c**, **d**) in CO_2 hydrogenation. The spectra were collected every 1 min up to 10 min after pretreating the sample under Ar atmosphere (30 mL min^{-1}) for 0.5 h

at 200°C and 0.1 MPa and purging with the H_2 and CO_2 mixture (40 mL min^{-1} , $\text{H}_2/\text{CO}_2 = 3$).

accompanied by a gradual decline of the selectivity to alkenes, as a higher hydrogen pressure conduces to the hydrogenation of alkenes. However, a further increase of pressure to 4.0 MPa leads to the formation of more $\text{C}_1\text{--C}_3$ alkanes, at the expense of butane and C_5+ hydrocarbons.

The effect of the oxide/zeolite mass ratio in the $\text{InZrO}_x(\text{CP})$ -Beta(40) composite on the CO_2 hydrogenation was also considered, as demonstrated in Fig. 4c. With a decrease of the oxide/zeolite mass ratio from 2 to $1/2$, the CO_2 conversion and selectivity to CO decrease from 21.7% and 57.5% to 18.5% and 49.6%, respectively, while the highest selectivity to butane (53.4%) is achieved at an oxide/zeolite mass ratio of 1.

The space velocity and H_2/CO_2 ratio in the feed also have certain influence on the CO_2 hydrogenation. A decrease of the space velocity from 2400 to $800 \text{ mL g}^{-1} \text{ h}^{-1}$ makes the CO_2 conversion increase from 14.9 to 23.4%, despite that the formation of CO is also promoted (Fig. 4d), whilst the selectivity to butane gets the maximum value of 53.4% at a space velocity of $1200 \text{ mL g}^{-1} \text{ h}^{-1}$. In addition, elevating the H_2/CO_2 ratio from 3 to 6 in the feed raises the CO_2 conversion from 20.4 to 25.6% and decreases the selectivity to CO slightly from 54.9 to 51.2%, while it has little influence on the selectivity to butane, as shown in Supplementary Fig. 16.

In addition, the manner used to compose the InZrO_x -Beta bifunctional catalysts also displays a significant influence on the CO_2 hydrogenation. As shown in Fig. 4e, a decrease in the contact distance between $\text{InZrO}_x(\text{CP})$ and H-Beta(40) from dual-bed filling to granule stacking makes the CO_2 conversion and selectivity to butane slightly increase from 19.1% and 53.1% to 20.4% and 53.4%, respectively. However, the composite catalyst prepared by powder mixing of the two moieties just produces large amounts of methane (40.2%) and methanol (24.2%), due to the rapid deactivation of H-Beta zeolite. Similar phenomenon was also observed by Wang and co-workers⁴⁵; that is, the In species may easily migrate from the metal oxide moiety to the zeolite moiety when the two moieties are in very close contact, resulting in the rapid passivation of the acid sites in the zeolite moiety

that are responsible for the successive transformation of methanol-related intermediates to hydrocarbons.

On all accounts, the bifunctional $\text{InZrO}_x(\text{CP})$ -Beta(40) composite catalyst composed by granule stacking with equal mass of oxide and zeolite exhibits excellent performance in the selective hydrogenation of CO_2 to butane. Under 315°C , 3.0 MPa , a space velocity of $1200 \text{ mL g}^{-1} \text{ h}^{-1}$, and an H_2/CO_2 ratio of 3 in the feed, a high selectivity of 53.4% to butane in all hydrocarbons is achieved, at a CO_2 conversion of 20.4% and a selectivity of only about 2% to CH_4 .

Reaction mechanism of the CO_2 hydrogenation to butane

To reveal the reaction mechanism, in situ DRIFTS were first performed for the CO_2 hydrogenation to methanol over the $\text{InZrO}_x(\text{CP})$, $\text{InZrO}_x(\text{SG})$, and $\text{InZrO}_x(\text{HT})$ oxides, as shown in Fig. 5a–d and Supplementary Fig. 17. After introducing H_2 and CO_2 for reaction over $\text{InZrO}_x(\text{CP})$ for 1 min, the vibration bands attributed to the carbonate ($\text{CO}_3^{2-}/\text{HCO}_3^-$) species appear at 1506, 1650, and 1700 cm^{-1} ^{50–52}, belonging to the signals of activated CO_2 (Fig. 5a, b). Besides, the characteristic peaks assigned to the formate (HCOO^*) species at 1382, 1555, 2857, and 2964 cm^{-1} are quickly observed^{15,53}. Meanwhile, the peaks at around 1077, 1458, and 2927 cm^{-1} ascribed to the methoxy (H_3CO^*) species are simultaneously detected^{15,53,54}. With the proceeding of the reaction process, the peak intensity of HCOO^* and H_3CO^* species decreases gradually, as they are hydrogenated to methanol. Such phenomena confirm that formate and methoxy are crucial intermediates for methanol formation in the CO_2 hydrogenation over $\text{InZrO}_x(\text{CP})$, in line with the previous reports^{15,53}. In comparison with $\text{InZrO}_x(\text{CP})$, $\text{InZrO}_x(\text{SG})$ and $\text{InZrO}_x(\text{HT})$ also show the characteristic peaks of the formate and methoxy species, but in a much lower intensity (Fig. 5c, d and Supplementary Fig. 17), corresponding to their less oxygen vacancies and poorer catalytic performance in the CO_2 hydrogenation.

The methanol-related intermediates generated on the InZrO_x oxide are further transformed into hydrocarbons on the acid sites of the H-Beta zeolite, which can be consolidated by the control

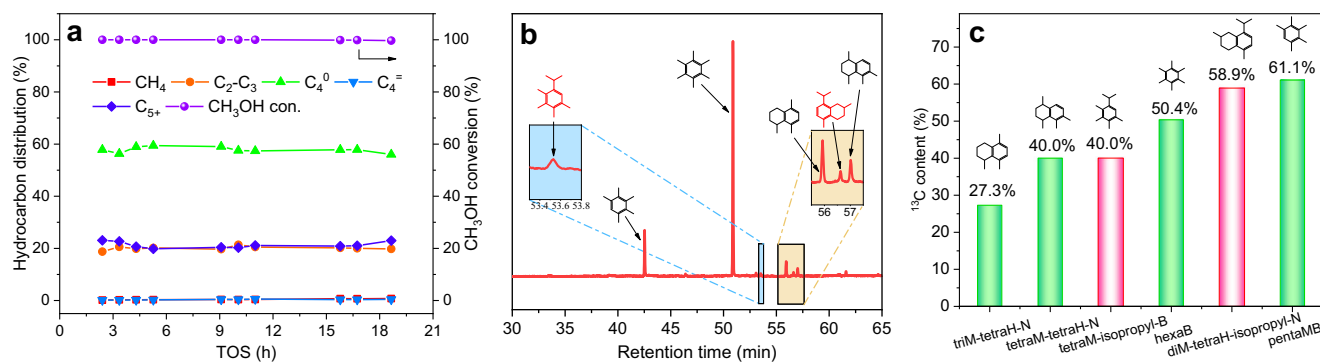


Fig. 6 | Probe experiments for methanol conversion. **a** Methanol conversion and product distribution for MTH in H₂ atmosphere over H-Beta(40) zeolite with a methanol WHSV of 0.05 h⁻¹. **b** GC-MS chromatograms of residual species in H-Beta(40) after the MTH reaction in H₂ atmosphere with a methanol WHSV of

0.05 h⁻¹ (The shadow inserts are the enlargement of GC-MS chromatograms at specified retention times). **c** ¹³C content of the confined organic species in H-Beta(40), obtained from ¹²C/¹³C methanol switching experiment.

experiments for methanol conversion (viz., methanol to hydrocarbons, MTH) in the H₂ atmosphere over the H-Beta(40) zeolite. As shown in Fig. 6a, butane is the dominant product in MTH; in addition, the selectivity to butane (58.0%) here in MTH over H-Beta(40) is highly comparable to that in the CO₂ hydrogenation over InZrO_x-Beta(40) (53.4%).

After the MTH reaction, the residual species in the H-Beta zeolite were extracted and detected by GC-MS⁵⁵. As demonstrated in Fig. 6b, higher polymethylbenzenes (polyMBs, e.g., pentaMB and hexaMB) are found to be the dominant hydrocarbon pool (HCP) species generated in the methanol conversion process over the H-Beta zeolite, which could quickly grow up into aromatics containing isopropyl side-chain via continuous methylation reactions. It is known that these polyMBs are responsible for the propene formation via the side-chain aromatic-based cycle^{56,57}. After the elimination of isopropyl side-chain, the generated propene can be further converted to butane through methylation and subsequent hydrogenation reactions. In fact, certain polyMBs and polymethylnaphthalenes (polyMNs) with isopropyl side-chain (e.g. 1-isopropyl-2,3,4,5-tetramethylbenzene (isopropyl-MB) and 8-isopropyl-2,5-dimethyl-1,2,3,4-tetrahydronaphthalene (isopropyl-MN)) are simultaneously detected by GC-MS (Fig. 6b). Meanwhile, in the ¹²C/¹³C-methanol isotope switching experiments, these higher polyMBs and even polyMNs were labeled by a high content of ¹³C (e.g. 61.1% of hexaMB and 58.9% of isopropyl-MN), according well with their high activity in MTH (Fig. 6c).

Furthermore, as expected, these polyMBs and polyMNs as the HCP species are also detected on the spent InZrO_x(CP)-Beta(40) catalyst after the CO₂ hydrogenation test, as shown in Supplementary Fig. 18. In contrast, the content of polyMBs and polyMNs containing isopropyl side-chain on the spent InZrO_x(HT)-Beta(40) catalyst is rather lower than that on the spent InZrO_x(CP)-Beta(40) catalyst (Supplementary Fig. 19), corresponding to the rather lower activity of InZrO_x(HT) in the CO₂ hydrogenation to methanol; that is, as less methanol-related intermediates are formed on the InZrO_x(HT) moiety with poorer activity in the CO₂ hydrogenation, the formation and growth of higher polyMBs as the HCP species for MTH are also greatly restricted in the H-Beta moiety, leading to the lower yield of butane over the InZrO_x(HT)-Beta composite catalyst (Fig. 3a).

The reaction kinetics for butane formation was further investigated by DFT calculation. As shown in Fig. 7 and Supplementary Fig. 20, isopropyl-MB and isopropyl-MN are first protonated to the corresponding carbocations, with a free energy barrier of 79 and 69 kJ mol⁻¹, respectively. The elimination of isopropyl group from these two carbocations to form the propoxy species on the acid sites requires a low free energy barrier of 69 and 47 kJ mol⁻¹, with a high rate constant of 8.76 × 10⁶ and 8.45 × 10⁸ s⁻¹, respectively, similar to those

reported previously⁵⁶. Propene is then obtained from the deprotonation of propoxy with a free energy barrier of 70 kJ mol⁻¹ and a rate constant of 8.20 × 10⁶ s⁻¹. Further conversion of propene to butoxy and then to iso-butane via methylation, isomerization, and hydrogenation reactions needs to overcome a free energy barrier of 124, 48, and 47 kJ mol⁻¹, respectively.

In addition, as given by the calculated free energy surface, the overall free energy height for the butane formation over H-Beta is only 115 kJ mol⁻¹, with an overall reaction free energy of -104 kJ mol⁻¹. All these evince that butane can be generated easily from the methanol-related intermediates via the side-chain route of aromatic-based cycle in the H-Beta zeolite.

On all accounts, the CO₂ hydrogenation over a bifunctional catalyst relies on both the oxide and the zeotype moieties. For the InZrO_x-Beta composite, the InZrO_x moiety is responsible for the conversion of CO₂ to the methanol-related intermediates (similar to methanol synthesis), whereas the H-Beta moiety is accountable to the subsequent transformation of methanol-related intermediates into hydrocarbons (similar to methanol to hydrocarbons (MTH), via the hydrocarbon pool mechanism). As a result, the conversion of CO₂ is mainly related to the InZrO_x moiety; InZrO_x(CP) prepared by co-precipitation has abundant oxygen vacancies and great capacity for the CO₂ hydrogenation to methanol. In contrast, the product distribution is mainly associated with the framework topology and acidity properties of the zeotype moiety. The H-Beta zeolite of 3D 12-ring channels with moderate acidity (Si/Al = 40) is appropriate for the construction of HCP containing abundant higher polyMBs and polyMNs as well as the production of butane via the aromatic-based cycle of HCP mechanism through the isopropyl side-chain elimination and subsequent methylation and hydrogenation reactions. In addition, the granule-mixing manner used to compose the InZrO_x-Beta bifunctional catalyst can realize a pertinent contact between two moieties and then achieve a prominent coupling of two reaction steps (viz., CO₂ hydrogenation to methanol and MTH).

Surface silica modification to restrict the in migration

The degeneration of either the metal oxide moiety or the zeotype moiety can deactivate the whole bifunctional OX-ZEO catalyst system in the hydrogenation of CO₂ to hydrocarbons^{58,59}. The degeneration of metal oxide often causes a rapid decrease in the CO₂ conversion, as the adsorption and activation of CO₂ are mainly performed on the surface of metal oxide^{37,43}. As for the acidic zeolite, it catalyzes the subsequent transformation of the methanol-related intermediates previously generated on the oxide moiety into hydrocarbons; the rapid increase in the selectivity to unconverted methanol is an important sign for the deactivation of the zeolite component^{45,60,61}. For the In-based

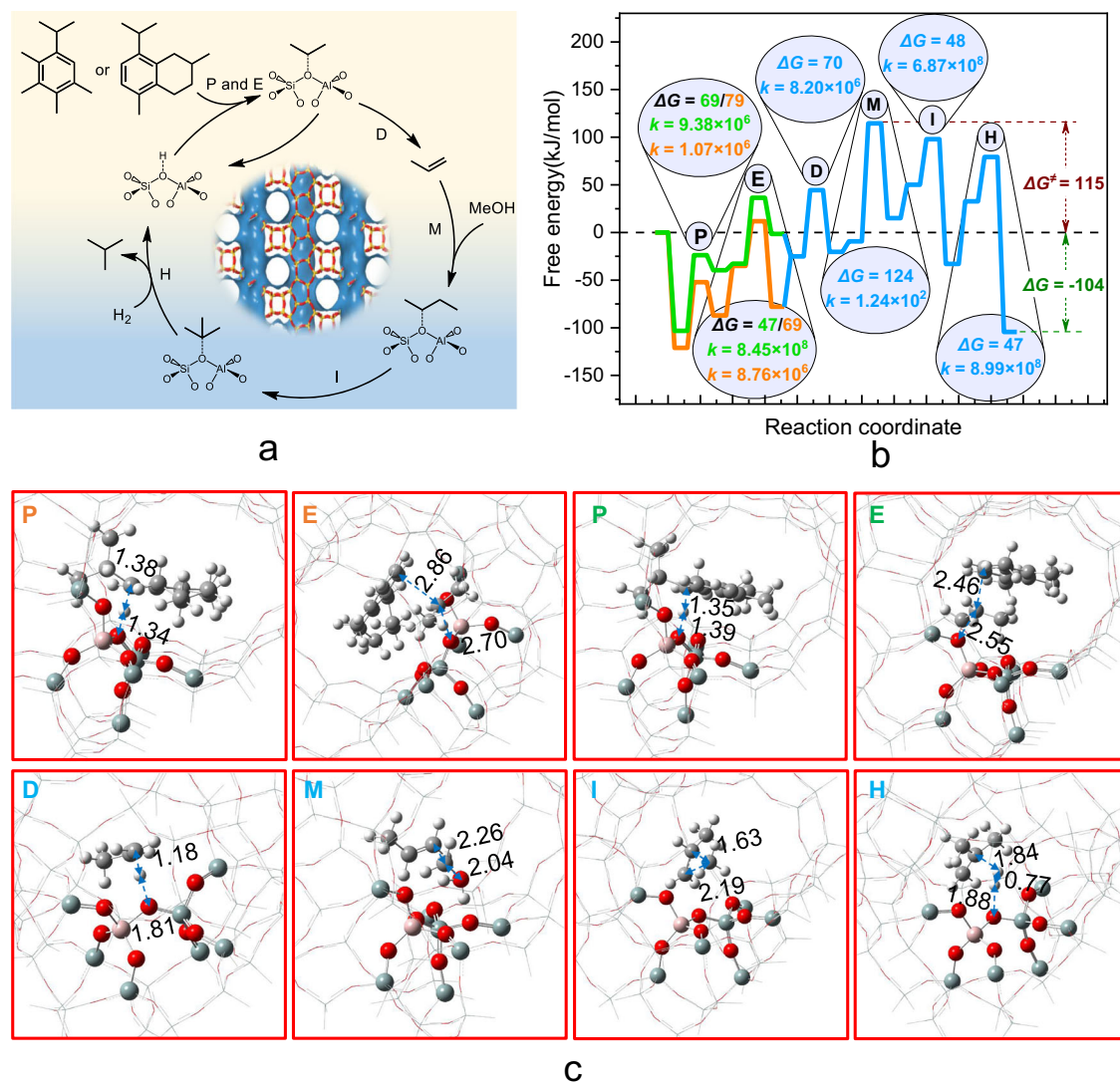


Fig. 7 | DFT calculations. **a** Reaction scheme of butane formation via the side-chain route of aromatic-based cycle. **b** Free energy profiles for butane formation from 8-isopropyl-2,5-dimethyl-1,2,3,4-tetrahydronaphthalene (orange/blue line) or 1-isopropyl-2,3,4,5-tetramethylbenzene (green/blue line) at 315 °C over H-Beta zeolite, where the overall free energy height (ΔG^\ddagger) and overall reaction free energy (ΔG) in

kJ mol⁻¹ are labeled. **c** Optimized transition states of various reaction steps, including protonation (P), elimination (E), deprotonation (D), methylation (M), isomerization (I), and hydrogenation (H); atom coloring: cyan (Si), red (O), white (H), pink (Al).

bifunctional catalyst, the indium species may facilely migrate from the oxide moiety into the zeolite moiety in the H₂-containing atmosphere, which can passivate the acid sites in the zeolite moiety and then rapidly deactivate the whole composite catalyst used in the CO₂ hydrogenation by lowering capacity of the acidic zeolite component in the transformation of methanol-related intermediates to hydrocarbons⁴⁵.

As shown in Fig. 8a, methanol and dimethyl ether (DME) are clearly detected for the CO₂ hydrogenation over InZrO_x(CP)-Beta(40) after reaction for 42 h on stream; thereafter, the selectivity to methanol and DME increases quickly, accompanied by a considerable decrease of the selectivity to butane, suggesting the rapid degeneration of the Beta zeolite. Meanwhile, more CO is generated, due to the shrinking of the methanol conversion capacity of the H-Beta zeolite that may relatively promote the competitive RWGS reaction⁵. After the reaction test, certain amounts of the In element are detected in the H-Beta moiety (Supplementary Table 4), indicating the serious phase segregation of InZrO_x(CP) during the CO₂ hydrogenation reaction. In fact, the migration of indium species turns to be a fatal defect for the application of the In-based bifunctional catalyst in practice for the

hydrogenation of CO₂ to hydrocarbons; it is pressing but also rather challenging to effectively inhibit the migration of the In species.

To improve the structural stability of the In-based catalyst in the CO₂ hydrogenation, a surface silica protection strategy was adopted in current work; that is, certain amount of SiO₂ (4 wt.% for InZrO_x(SCP-4) and 8 wt.% for InZrO_x(SCP-8)) was deposited on the InZrO_x(CP) oxide through impregnation with tetraethylorthosilicate (TEOS) solution and subsequent calcination at 500 °C (Supplementary Fig. 21a). The XRD patterns shown in Fig. 9a indicate that the surface silica modification has little impact on the crystal structure of InZrO_x(CP). In addition, no diffraction peaks of SiO₂ are detected, suggesting that SiO₂ is highly dispersed on the InZrO_x surface and/or present in amorphous phase. The EDX elemental mapping results show that the silica species are evenly distributed on the surface of InZrO_x(CP), despite that they cannot be clearly distinguished by XRD, HR-TEM and Aberration-corrected HAADF-STEM (Fig. 9a and Supplementary Figs. 22–24), which consolidates the high dispersion of silica in the SiO₂-modified InZrO_x oxide. The SiO₂-modified InZrO_x(SCP-4) and InZrO_x(SCP-8) oxides also show larger surface area than InZrO_x(CP), as revealed by the N₂ sorption results (Supplementary Fig. 25 and

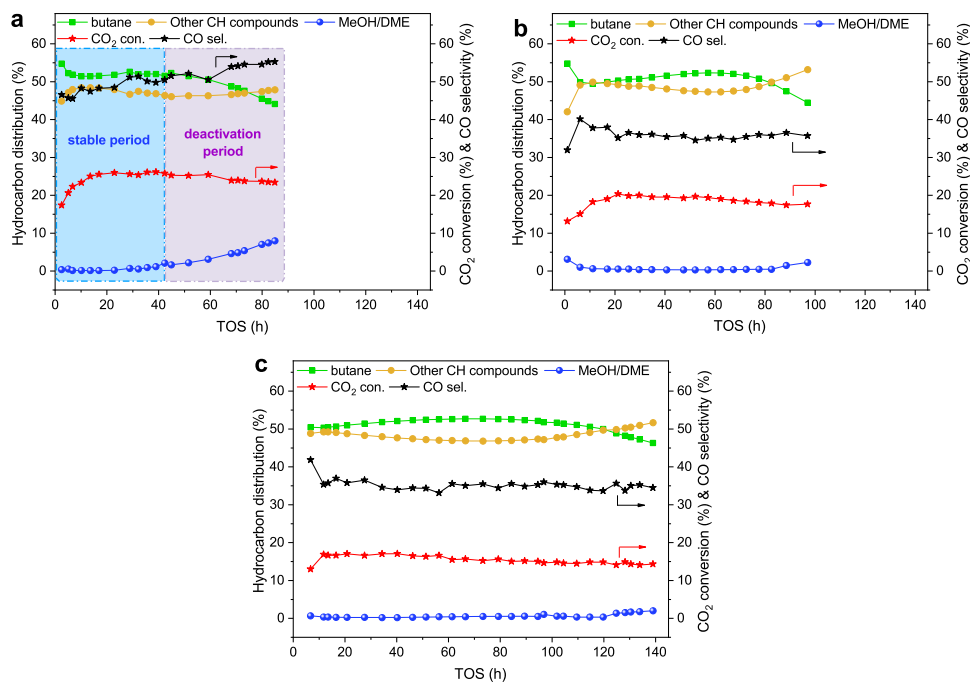


Fig. 8 | Catalytic stability of SiO₂-modified InZrO_x-Beta catalyst. **a–c** CO₂ conversion and product distribution for CO₂ hydrogenation to butane over InZrO_x(CP)-Beta(40) (**a**), InZrO_x(SCP-4)-Beta(40) (**b**), and InZrO_x(SCP-8)-Beta(40) (**c**). Reaction

conditions: 315 °C, 3.0 MPa, 1200 mL g⁻¹ h⁻¹ and H₂/CO₂ = 6. The catalyst lifetime is defined as the time on stream when the selectivity to methanol and DME reaches 2% for CO₂ hydrogenation over the bifunctional catalyst.

Supplementary Table 5). Besides, the SiO₂-modified InZrO_x(SCP-4) and InZrO_x(SCP-8) oxides have the average particle size of 6.10 and 4.70 nm, respectively, much smaller than that of the unmodified InZrO_x (9.76 nm) (Supplementary Fig. 26), suggesting that the silica modification can also inhibit the agglomeration of InZrO_x upon calcination at high temperature.

Moreover, the XPS spectra shown in Fig. 9b–d illustrate that the In 3d and Zr 3d signals of silica-modified InZrO_x(SCP-4) and InZrO_x(SCP-8) shift towards higher binding energies, whereas the Si 2p signal moves to lower value, compared to the corresponding signals of the unmodified InZrO_x(CP) counterpart. This is indicative of a strong interaction between the InZrO_x(CP) and silica species, which is confirmed by the H₂-TPR results; the reduction of both defect In₂O₃ sites and bulk In₂O₃ in InZrO_x(SCP-4) and InZrO_x(SCP-8) requires higher temperature than that in the unmodified InZrO_x(CP) counterpart (Fig. 9e). The strong interaction between the InZrO_x and silica species is further corroborated by the calculated projected density of states (PDOS) and charge difference density (CDD) results. As shown in Supplementary Fig. 27, strong electron donation and back-donation are observed between the surface silica species and InZrO_x oxide in the CDD plot, substantiating an intense interaction of the Si 2p orbitals with the In 3d orbitals around Fermi level. Such strong interaction makes the reduction and migration of indium species in the silica-modified InZrO_x(SCP-4) and InZrO_x(SCP-8) oxides more difficult than that in the unmodified InZrO_x(CP) counterpart.

A schematic diagram is then plotted in Supplementary Fig. 21b to illustrate the mechanism of enhancing structural and catalytic stability of the InZrO_x-Beta composite by the surface silica protection strategy. For the un-protected InZrO_x oxide, indium species may be easily reduced to metallic In species in the reductive atmosphere, which readily migrate to the H-Beta component and then passivate the acid sites, leading to the rapid deactivation of the composite catalyst. In contrast, after the surface silica modification, the strong interaction between the SiO₂ and InZrO_x species can suppress the reduction of In₂O₃ to metallic indium species and then effectively hinder the metallic indium species from migration into the H-Beta component.

Consequently, the structural and catalytic stability of the InZrO_x-Beta composite during the reduction and CO₂ hydrogenation processes can be greatly improved by the surface silica protection strategy.

The catalytic performance of InZrO_x(SCP-4)-Beta(40) and InZrO_x(SCP-8)-Beta(40) in the CO₂ hydrogenation was then compared with that of the InZrO_x(CP)-Beta(40) counterpart. As shown in Fig. 8b and Supplementary Fig. 28a, the reaction time when the selectivity to unconverted methanol reaches 2% is considerably prolonged from about 42 h of InZrO_x(CP)-Beta(40) to 97 h of InZrO_x(SCP-4)-Beta(40) under the same conditions, indicating the higher catalytic stability of latter InZrO_x(SCP-4)-Beta(40). Meanwhile, the acidic properties of the H-Beta zeolite component separated from various spent InZrO_x-Beta composite catalysts after reaction for the same time were evaluated, as demonstrated in Supplementary Fig. 29 and Supplementary Table 6. Apparently, after reaction for 24 and 42 h, the total acid content and strong acid content of H-Beta zeolite separated from the spent InZrO_x(SCP-4)-Beta(40) catalyst are both much higher than that separated from the InZrO_x(CP)-Beta(40) counterpart. This further confirms that the surface silica protection strategy to alleviate the rapid passivation of the acid sites in H-Beta is rather effective in improving the stability of the bifunctional InZrO_x-Beta composite catalyst in the CO₂ hydrogenation to hydrocarbons.

In addition, the selectivity to CO over InZrO_x(SCP-4)-Beta(40) is reduced to 34.5% from the value of 51.2% over InZrO_x(CP)-Beta(40), being much lower than those reported for the In-based bifunctional catalysts in the CO₂ hydrogenation in the literature at a similar CO₂ conversion (Supplementary Table 7). Through a further increase of the SiO₂ loading to 8 wt.%, the catalytic lifetime (e.g. the reaction time when the selectivity to unconverted methanol reaches 2%) of InZrO_x(SCP-8)-Beta(40) is further prolonged to above 140 h, along with a lower selectivity to CO (33.1%), as shown in Fig. 8c.

Notably, although the selectivity to butane keeps at around 53% over both the SiO₂-modified and unmodified InZrO_x-Beta catalysts during the steady stage, the selectivity to butane for the CO₂ hydrogenation over the InZrO_x(SCP-4)-Beta(40) and InZrO_x(SCP-8)-Beta(40) composite catalysts still decreases gradually after a long time on

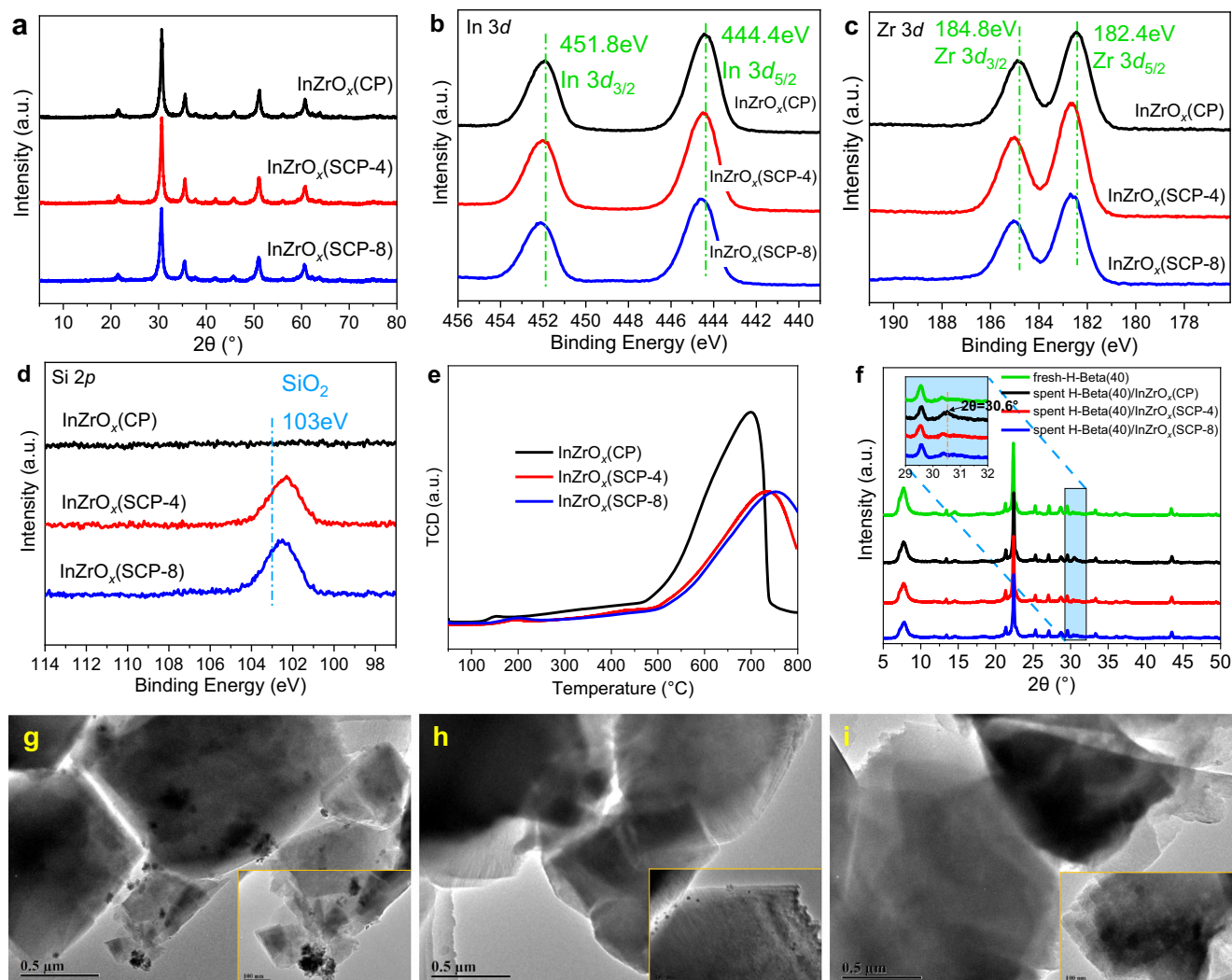


Fig. 9 | Structure and electronic state of SiO₂-modified InZrO_x-Beta. **a** XRD patterns of fresh InZrO_x(CP), InZrO_x(SCP-4) and InZrO_x(SCP-8). **b–d** In 3d (**b**), Zr 3d (**c**) and Si 2p (**d**) XPS spectra of fresh InZrO_x(CP), InZrO_x(SCP-4) and InZrO_x(SCP-8). **e** H₂-TPR profiles of fresh InZrO_x(CP), InZrO_x(SCP-4) and InZrO_x(SCP-8). **f** XRD patterns of H-Beta(40) zeolite separated from the spent InZrO_x(CP)-Beta(40),

InZrO_x(SCP-4)-Beta(40) and InZrO_x(SCP-8)-Beta(40) composite catalysts (The shadow insert is the enlargement of XRD patterns in the 2θ range of 29–32°). **g–i** TEM images of the spent H-Beta(40) zeolite separated from InZrO_x(CP)-Beta(40) (**g**), InZrO_x(SCP-4)-Beta(40) (**h**) and InZrO_x(SCP-8)-Beta(40) (**i**) composite catalysts.

stream (ca. 70–100 h). It indicates that the surface silica modification method may not completely and eternally solve the problem of indium species migration. Nevertheless, the onset time for the decrease in the selectivity to butane is extended from 40 h of InZrO_x(CP)-Beta(40) to ca. 70 h of InZrO_x(SCP-4)-Beta(40) and ca. 100 h of InZrO_x(SCP-8)-Beta(40), as demonstrated in Supplementary Fig. 28b. This also suggests that an increase of the SiO₂ loading is favorable for lowering the impact of indium migration on the butane formation. However, the deposited SiO₂ may also cover a fraction of the surface oxygen vacancies, which leads to a decrease of CO₂ adsorption capacity on the SiO₂-modified InZrO_x oxides (Supplementary Fig. 30). As shown by the O 1s XPS spectra in Supplementary Fig. 31, InZrO_x(SCP-4) and InZrO_x(SCP-8) have a lower concentration of surface oxygen vacancies but abundant OH groups originated from the surface Si–OH of SiO₂, in comparison with the InZrO_x(CP) counterpart. Consequently, the CO₂ conversion is also decreased from 25.6% over InZrO_x(CP)-Beta(40) to 19.7% over InZrO_x(SCP-4)-Beta(40), and further to 16.6% over InZrO_x(SCP-8)-Beta(40). Accordingly, the loading of SiO₂ for the surface protection of the InZrO_x oxide should be restricted to a certain value (ca. 4–8 wt.%) to elevate the catalytic stability of catalyst and meanwhile avoid a substantial decrease of the CO₂ conversion.

After the reaction test, the granules of InZrO_x(CP) oxide and H-Beta zeolite in the InZrO_x(CP)-Beta composite were separated from each other and then characterized by various measures. According to the TG analysis results (Supplementary Fig. 32), all three samples show a very low coking rate (ca. 0.0003–0.0005 h⁻¹), indicating that the coke deposition here should not be the major cause of catalyst deactivation. Unlike the conversion of methanol to hydrocarbons (MTH) over a zeolite catalyst in the N₂ or Ar atmosphere, for the hydrogenation of CO₂ to hydrocarbons, the presence of H₂ and H₂O in high pressure can effectively eliminate the coke precursors and thus greatly hinder the formation and accumulation of coke species. However, in the XRD patterns shown in Fig. 9f, one obvious diffraction peak at ca. 30.6° ascribed to the (222) crystal facet of In₂O₃ is distinctly detected on the H-Beta zeolite separated from the spent InZrO_x(CP)-Beta(40) catalyst, which is further verified by the identification of InZrO_x nano-particles in the TEM image on the surface of separated H-Beta zeolite (Fig. 9g). In contrast, such In species are nearly undetectable on the H-Beta zeolite separated from the spent InZrO_x(SCP-4)-Beta and InZrO_x(SCP-8)-Beta catalysts (Fig. 9h/i), suggesting that the phase segregation of InZrO_x and the migration of indium species are effectively slowed down on the SiO₂-modified

InZrO_x(SCP-4) and InZrO_x(SCP-8) oxides during the CO₂ hydrogenation reaction.

In addition, after reaction for 100 h over InZrO_x(SCP-4) and 140 h over InZrO_x(SCP-8), the diffraction peaks in the XRD patterns and the binding energies in the In 3*d*, Zr 3*d* and Si 2*p* XPS spectra of the spent InZrO_x(SCP-4) and InZrO_x(SCP-8) oxides are highly comparable to those of the corresponding fresh ones (Supplementary Fig. 33). Meanwhile, the lattice spacing of 0.290–0.291 nm, assigned to the (222) crystal facet of In₂O₃, is clearly visible on the Aberration-corrected HAADF-STEM images and HR-TEM images of the spent InZrO_x(SCP-4) and InZrO_x(SCP-8) oxides (Supplementary Fig. 34), along with the uniform distribution of In, Zr, O and Si elements over these two samples (Supplementary Figs. 35, 36). The TEM images suggests that the spent InZrO_x(SCP-4) and InZrO_x(SCP-8) samples have a particle size of 7.57 and 5.16 nm, respectively, only slightly larger than the values of 6.10 and 4.70 nm for the fresh InZrO_x(SCP-4) and InZrO_x(SCP-8) counterparts, respectively (Supplementary Fig. 37). All these results reveal that the surface silica protection strategy used in current work is rather effective in suppressing the phase segregation of InZrO_x oxide moiety and avoiding the rapid poisoning of the acid sites in the zeolite moiety induced by the In migration, which can thus significantly improve the structural and catalytic stability of the In-based oxide-zeolite composite catalyst in the CO₂ hydrogenation.

As expected, such a strategy can also be extended to the SiO₂-modified In₂O₃-Beta catalyst. As shown in Supplementary Fig. 38a, the In₂O₃(SCP-4)-Beta(40) catalyst shows a long catalytic lifetime (ca. 65 h) and high selectivity to butane (ca. 53% in hydrocarbons) in the CO₂ hydrogenation. In contrast, over the unmodified In₂O₃(CP)-Beta(40) counterpart, the selectivity to butane is quickly decreased to 30%, along with the generation of much more unconverted methanol (25%) after reaction for ca. 65 h (Supplementary Fig. 38b). Undoubtedly, the improved stability of the In₂O₃(SCP-4)-Beta(40) catalyst also originates from the inhibition of the indium species from reduction and migration by the surface silica protection, which can alleviate the rapid deactivation of the zeolite moiety in the hydrogenation of CO₂ to hydrocarbons (Supplementary Fig. 38c–e).

It is noteworthy that although the strong interaction between the surface SiO₂ species and InZrO_x oxide can inhibit the indium species from easy reduction and migration and then improve the stability of the InZrO_x-Beta composite catalyst in the CO₂ hydrogenation, it does not relocate the indium species on the composite catalyst. In other words, the silica species are only highly dispersed on the surface of InZrO_x oxide and do not cause any significant structural distortion and/or rearrangement of the InZrO_x oxide upon the reduction and reaction process over the time. To confirm this point, the crystal structure and surface electronic states of the silica-modified InZrO_x(SCP-4) after reaction for different periods of time are analyzed. Apparently, the diffraction peaks in the XRD patterns, the lattice spacing in the HRTEM images and the binding energies in the In 3*d*, Zr 3*d* and Si 2*p* XPS spectra of the spent InZrO_x(SCP-4)-24h and InZrO_x(SCP-4)-42h samples are all highly comparable to those of the fresh counterpart (Supplementary Fig. 39j–l and Supplementary Fig. 40a). In addition, the TEM images display that the particle size of InZrO_x(SCP-4) is only slightly increased from 6.10 nm of fresh InZrO_x(SCP-4) to 6.89 nm of InZrO_x(SCP-4)-24h and to 7.30 nm of InZrO_x(SCP-4)-42h (Supplementary Fig. 39a–i). Meanwhile, the surface In/Zr and In/Si ratios of InZrO_x(SCP-4) also show little change upon the CO₂ hydrogenation reaction test (Supplementary Fig. 40b–e). That is, the major function of the introduced surface silica species is the inhibition of the indium species from reduction and migration in the reductive atmosphere containing hydrogen, whereas without causing any significant structural distortion and atomic rearrangement of the InZrO_x oxide as well as the InZrO_x-Beta composite catalyst upon the preparation and reaction process over the time.

Discussion

A composite bifunctional catalyst consisting of InZrO_x oxide and H-Beta zeolite was designed, which exhibits excellent performance in the selective hydrogenation of CO₂ to butane. Under 315 °C, 3.0 MPa, and a space velocity of 1200 mL g⁻¹ h⁻¹, a high selectivity of 53.4% to butane in all hydrocarbons (CO free) is achieved at a CO₂ conversion of 20.4% and a selectivity of only about 2% to CH₄.

Various characterization measures and DFT calculation were used to explore the reaction mechanism and structure-performance relationship. The results reveal that the conversion of CO₂ to butane keeps to the tandem methanol-mediated mechanism and the catalytic performance of the InZrO_x-Beta composite is related to both the InZrO_x oxide moiety and the H-Beta zeolite moiety. The generation of methanol-related intermediates by CO₂ hydrogenation is closely related to the surface oxygen vacancies of InZrO_x, which can be finely tuned through modulating the preparation methods. In contrast, the three-dimensional 12-ring channels of H-Beta zeolite conduces to forming a hydrocarbon pool (HCP) filled with higher methylbenzenes and methylnaphthalenes, which favors the successive transformation of methanol-related intermediates to butane via the aromatic-based cycle, through the alkyl side-chain elimination and subsequent methylation and hydrogenation.

In addition, to tackle the passivation of the acid sites in H-Beta by the migration of indium species of InZrO_x in the reductive atmosphere containing H₂, a surface silica protection strategy was developed, which can effectively inhibit the phase separation of InZrO_x oxide and the indium migration, and then considerably improve the catalytic stability of InZrO_x/Beta in the hydrogenation of CO₂ to hydrocarbons. The insight shown in this work may pave a way for the design of stable In-based catalyst in the CO₂ hydrogenation to get a specific hydrocarbon product.

Methods

Catalyst preparation

As described in detail in the Supplementary Information, three InZrO_x oxides with an In/Zr molar ratio of 4 were prepared, viz., InZrO_x(CP) by co-precipitation, InZrO_x(SG) by sol-gel processing, and InZrO_x(HT) by hydrothermal method. In addition, InZrO_x(CP) was further modified by depositing 4 and 8 wt.% SiO₂ on the surface, to obtain the SiO₂-modified InZrO_x(SCP-4) and InZrO_x(SCP-8) oxides, respectively. Meanwhile, a series of H-Beta zeolites with a Si/Al molar ratio (*n*) of 20, 30, 40, 60, and 100 were synthesized by the hydrothermal method and denoted as Beta(*n*). Moreover, H-USY (Si/Al = 5.5) and H-SSZ-13 (Si/Al = 9), purchased from Nankai University Catalyst Co., were used for comparison.

Three manners were used to compose the InZrO_x-Beta bifunctional catalysts, viz., dual-bed, granule-mixing, and powder-grinding. By the dual-bed manner, 0.3 g of granule InZrO_x (20–40 mesh) was used as the upper layer and 0.3 g of granule H-Beta (20–40 mesh) as the lower layer. By granule-mixing, 0.3 g of InZrO_x and 0.3 g of H-Beta (both in 20–40 mesh) was mixed in granules. By powder-mixing, 0.3 g of powder InZrO_x and 0.3 g of powder H-Beta were grinded together for 5 min and the powdery mixture was then granulated into particles of 20–40 mesh.

Catalyst characterization

Various catalyst samples were characterized by N₂ sorption, X-ray diffraction (XRD), X-ray photoelectron spectra (XPS), field emission-scanning electron microscopy (FE-SEM), transmission electron microscopy (TEM), high-resolution TEM (HRTEM), Aberration-corrected high-angle annular dark-field scanning TEM (Aberration-corrected HAADF-STEM), temperature-programmed reduction with H₂ (H₂-TPR), temperature-programmed desorption of NH₃ (NH₃-TPD) and CO₂ (CO₂-TPD), thermogravimetric analysis (TGA), inductively coupled plasma-atomic emission spectrometer (ICP-AES), in situ diffuse reflectance infrared Fourier transform (DRIFT) spectroscopy, gas chromatography-

mass spectrometry (GC-MS), and $^{12}\text{C}/^{13}\text{C}$ methanol switching experiment, as described in detail in the Supplementary Information.

Catalytic reaction tests

The CO_2 hydrogenation reaction was carried out in a stainless steel tubular fixed-bed reactor, as described in detail in the Supplementary Information. Briefly, for the CO_2 hydrogenation to methanol, 0.3 g of InZrO_x was used and the reaction was conducted under 315 °C, 3.0 MPa, and with a space velocity (SV) of 2400 $\text{mL g}^{-1} \text{h}^{-1}$ and H_2/CO_2 ratio of 3 in the feed. For the CO_2 hydrogenation to butane, unless specially claimed, 0.6 g of granule-mixed bifunctional InZrO_x -Beta catalyst (0.3 g InZrO_x + 0.3 g H-Beta) was used and the reaction was performed under 315 °C, 3.0 MPa, a SV of 1200 $\text{mL g}^{-1} \text{h}^{-1}$, and H_2/CO_2 ratio of 3 in the feed. For the $\text{InZrO}_x(\text{CP})$ -Beta composite catalyst prepared by granular mixing, two components of $\text{InZrO}_x(\text{CP})$ and H-Beta in the spent $\text{InZrO}_x(\text{CP})$ -Beta catalyst after the reaction test were distinctly different in color, as displayed in Supplementary Fig. 41; therefore, two components can be easily separated by hand according to the granule color, for further characterization. For comparison, the reaction of methanol-to-olefins (MTO) was conducted in a U-type quartz tube loading with 300 mg of H-Beta and with H_2 as the carrier gas, under 315 °C, atmospheric pressure and a methanol weighted hourly space velocity (WHSV) of 0.05 h^{-1} .

DFT calculation

DFT calculation was conducted with the Gaussian 09.E01 package, as described in detail in the Supplementary Information.

Data availability

The source data that support the findings of this study including the article and its Supplementary Information are provided with this paper and are also available in the ScienceDB repository at <https://doi.org/10.57760/sciencedb.07972> or available from the author upon reasonable request. Source data are provided with this paper.

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Author contributions

H.W. and S.F. conducted experiments on catalyst preparation, evaluation, characterization and theoretical calculation; H.W. wrote the paper; S.G. carried out partial catalyst characterization experiments; M.D., H.Z., and W.F. provided some idea and part of the experimental guidance; S.W., Z.Q., and J.W. guided the whole experiments and revised the article; H.W. and S.F. contributed equally to this work. All the authors contributed to the discussions on the experimental and theoretical calculation results.

Competing interests

The authors declare no competing interests.

Additional information

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